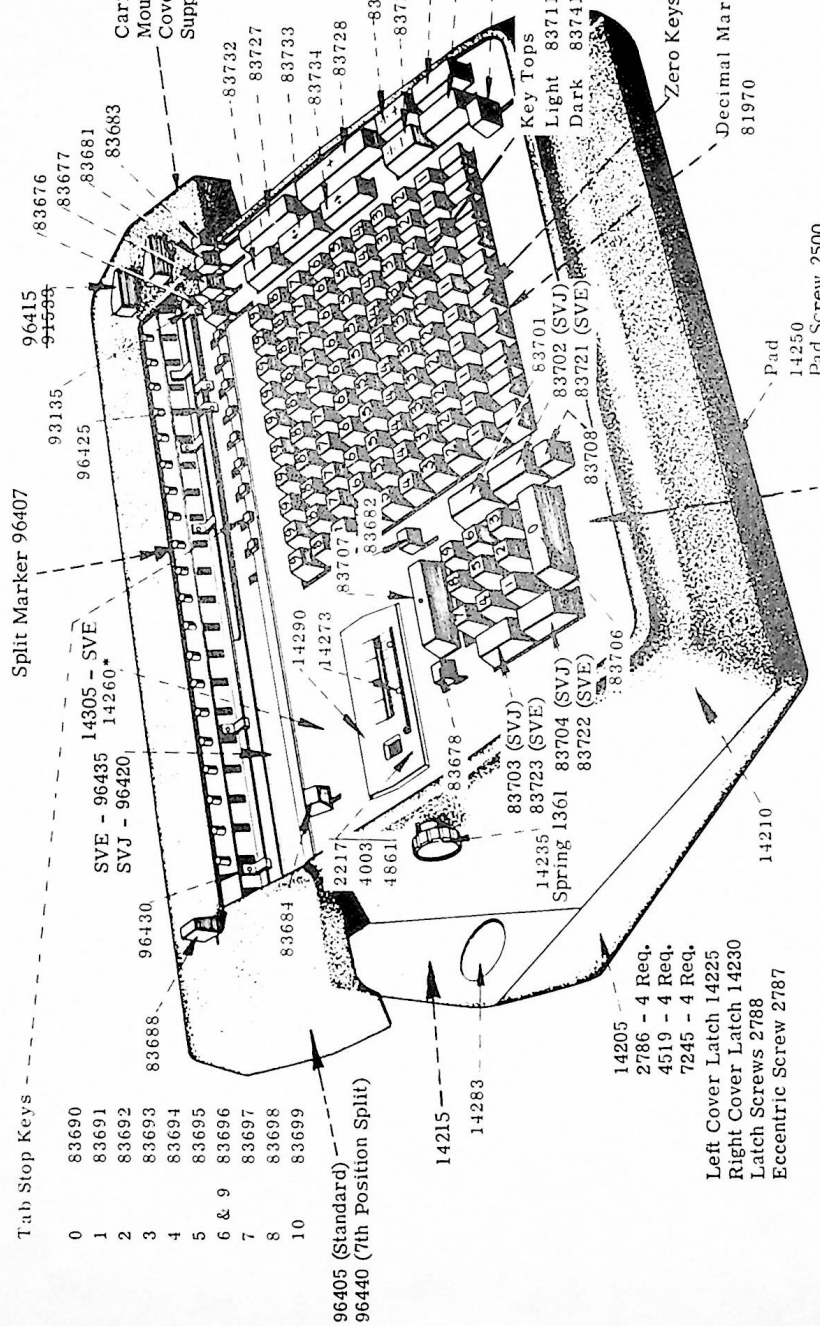
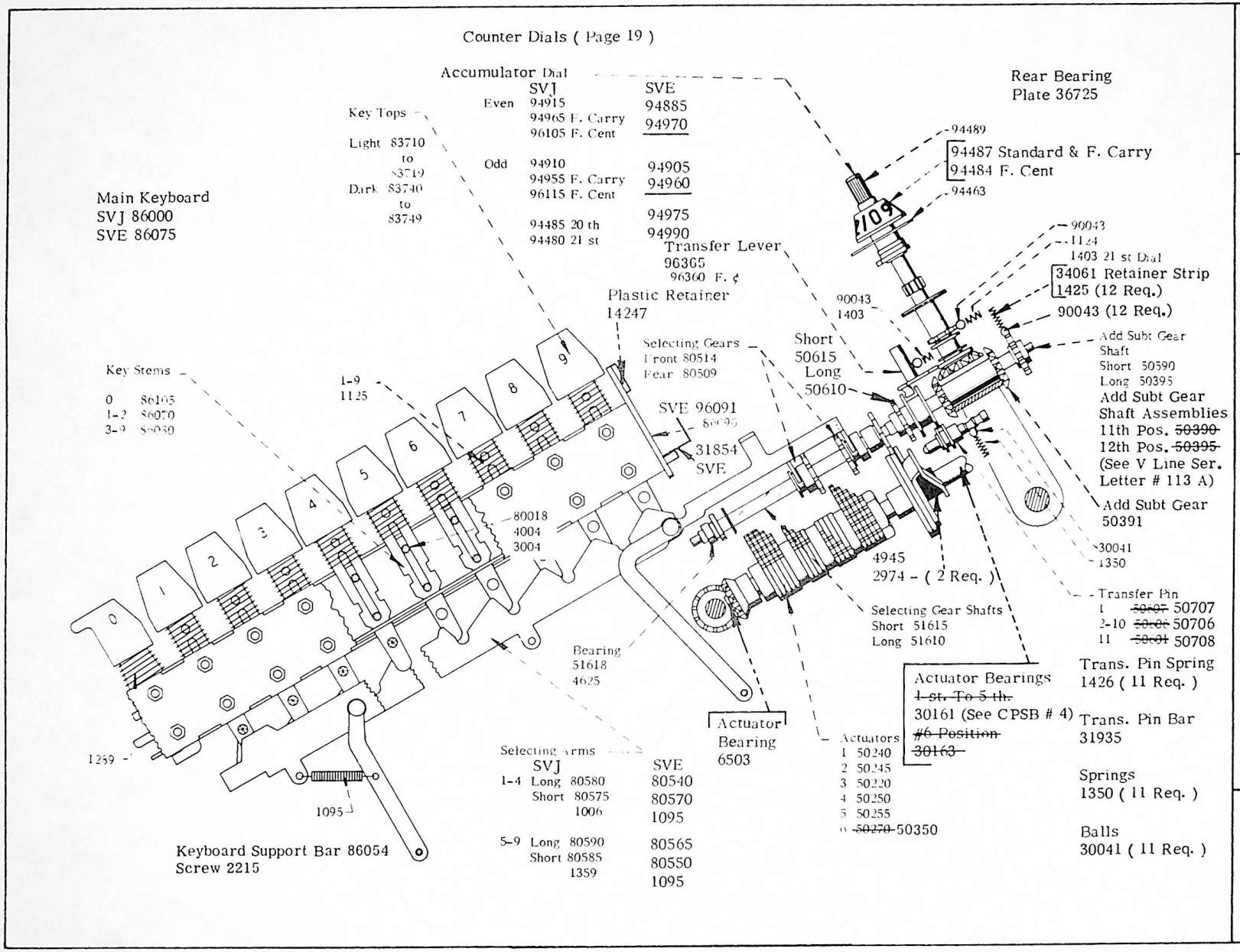
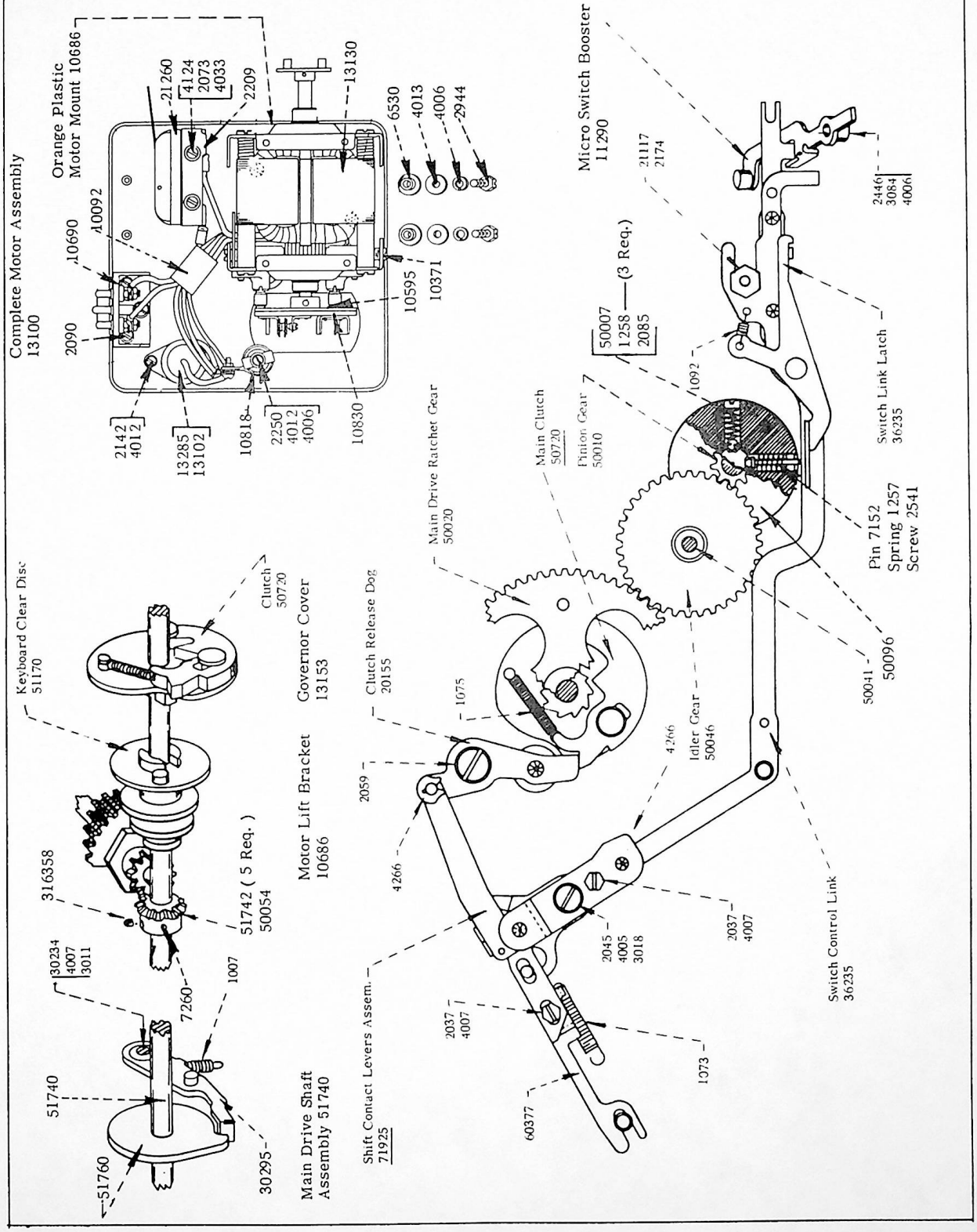
3 - 21 - 66	Destroy Page 1 , Rev. 1 , Insert This Page	Revision 2





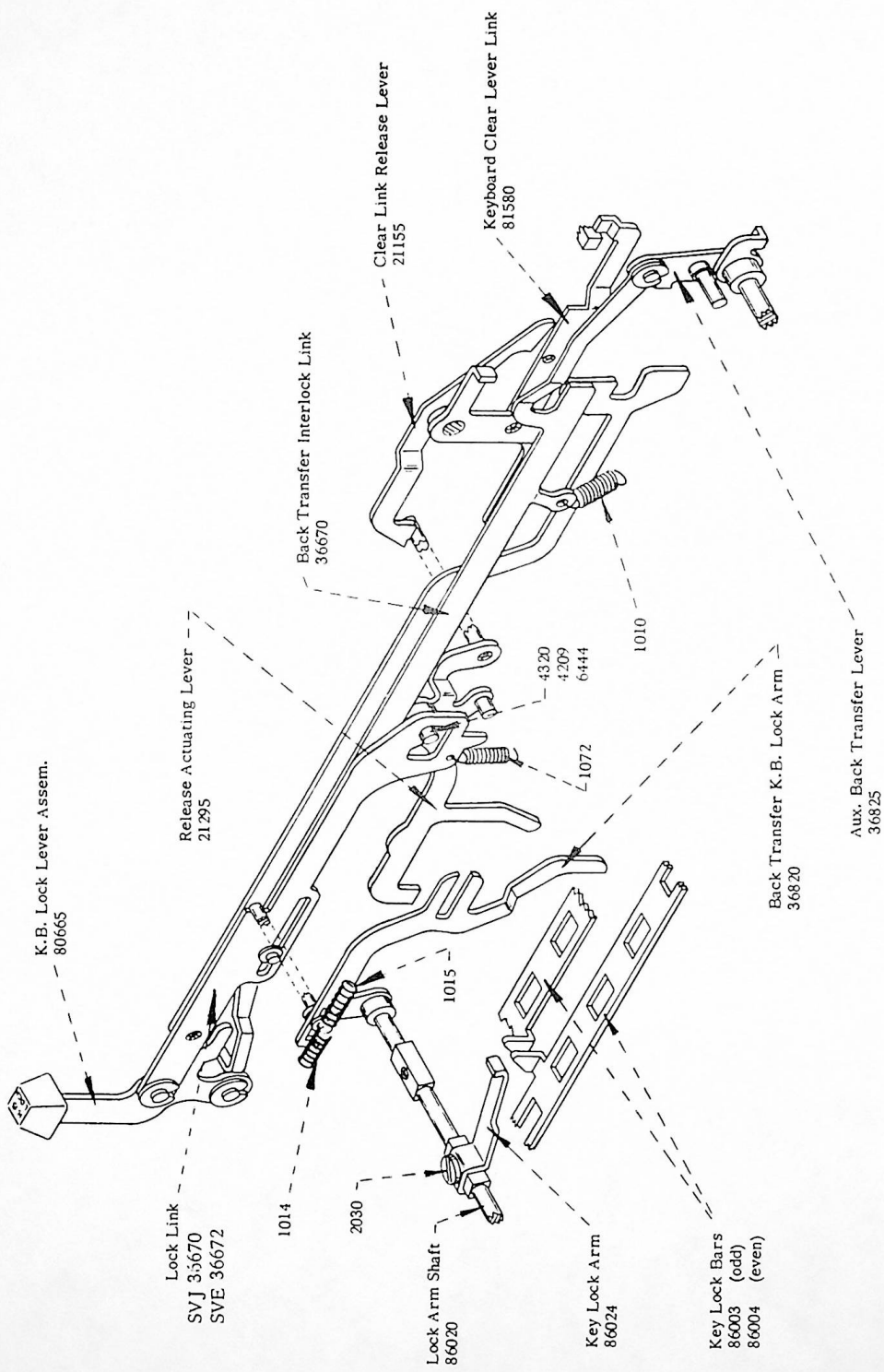
3 - 21 - 66	Destroy Page 2 , Rev. 3 , Insert This Page	Revision 4

3 - 21 - 66	Destroy Page 3 , Rev. 1 , Insert This Page	Revision 2

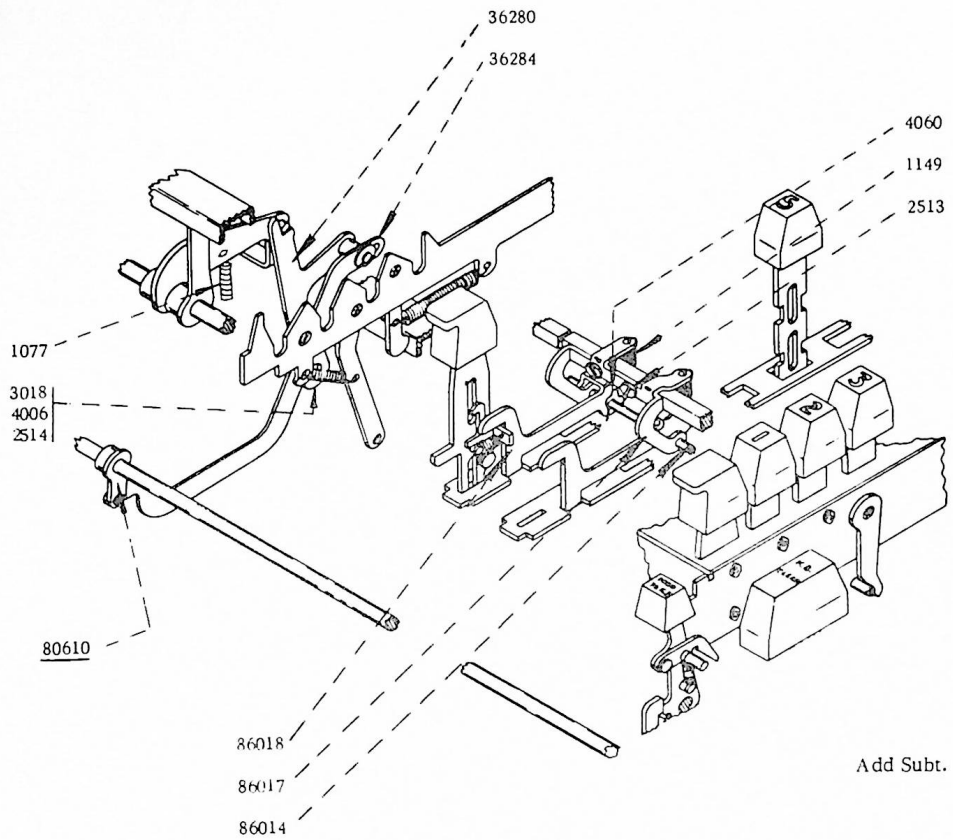


Friden CALCULATING MACHINE

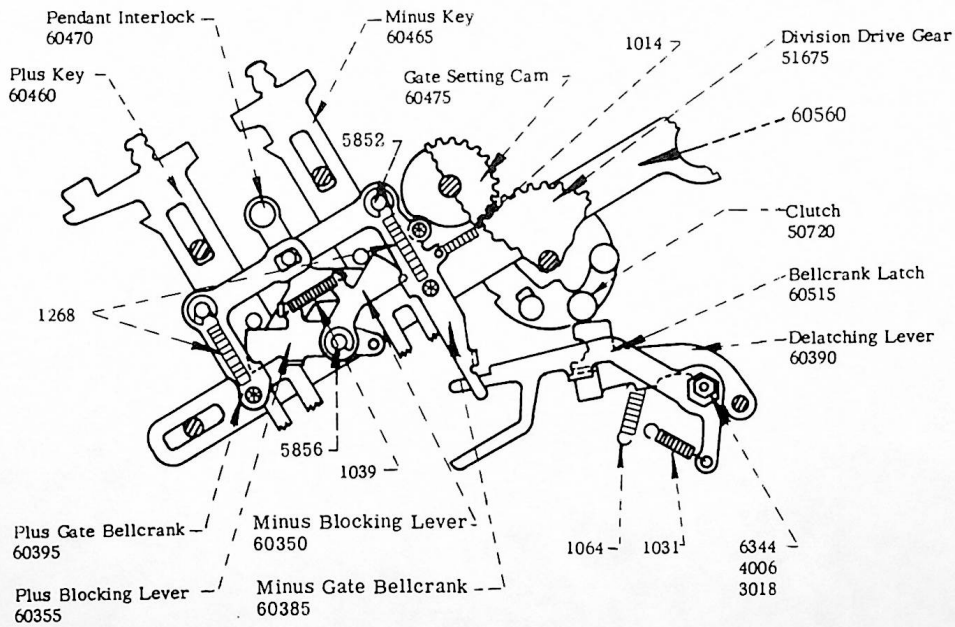
"V" Line Parts Manual - Temporary



3 - 21 - 66	Destroy Page 5 , Rev. 1 , Insert This Page	Revision 2



Add Subt. Gate 56180

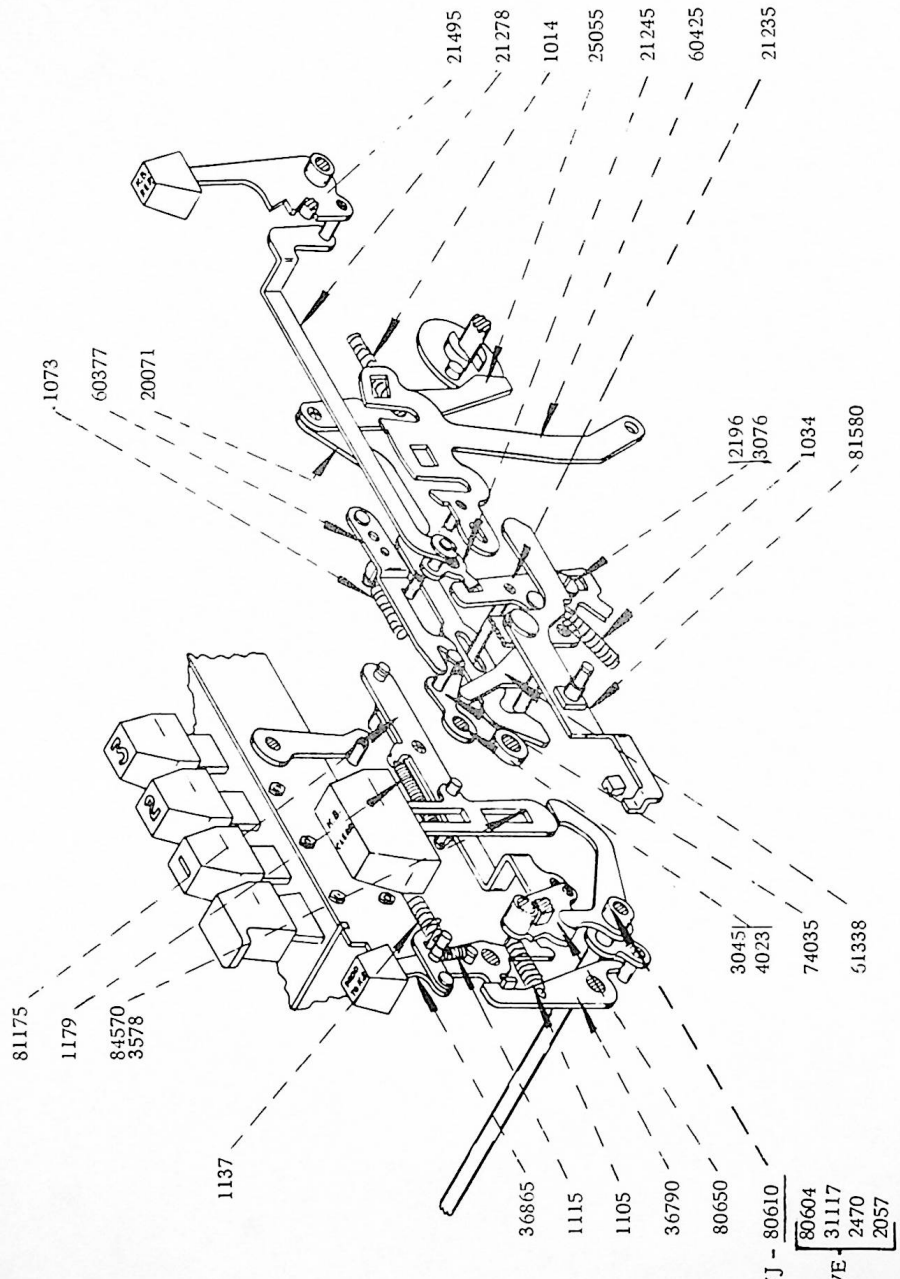


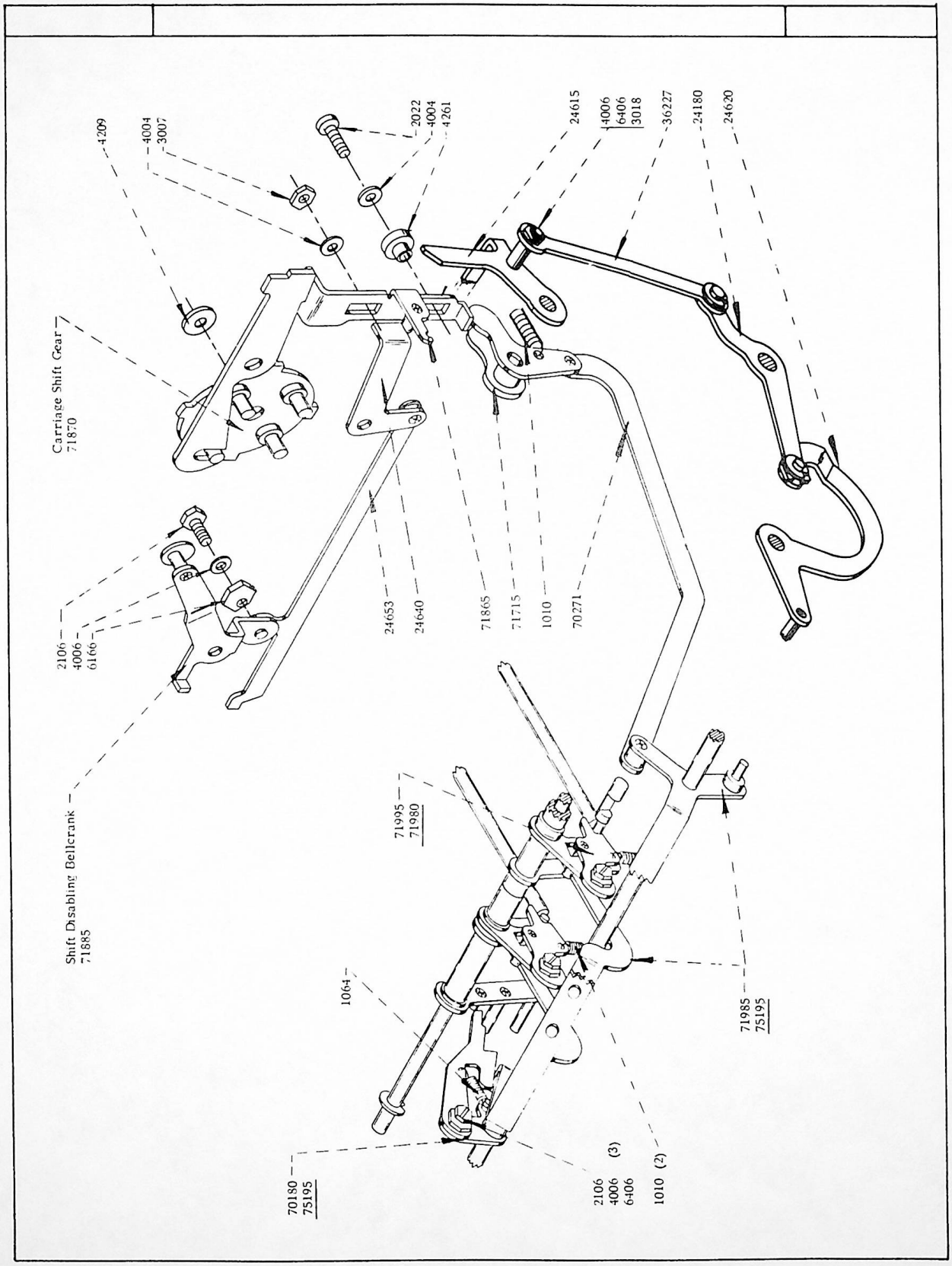
CONTROL PLATE 60470

Friden CALCULATING MACHINE

"V" Line Parts Manual - Temporary

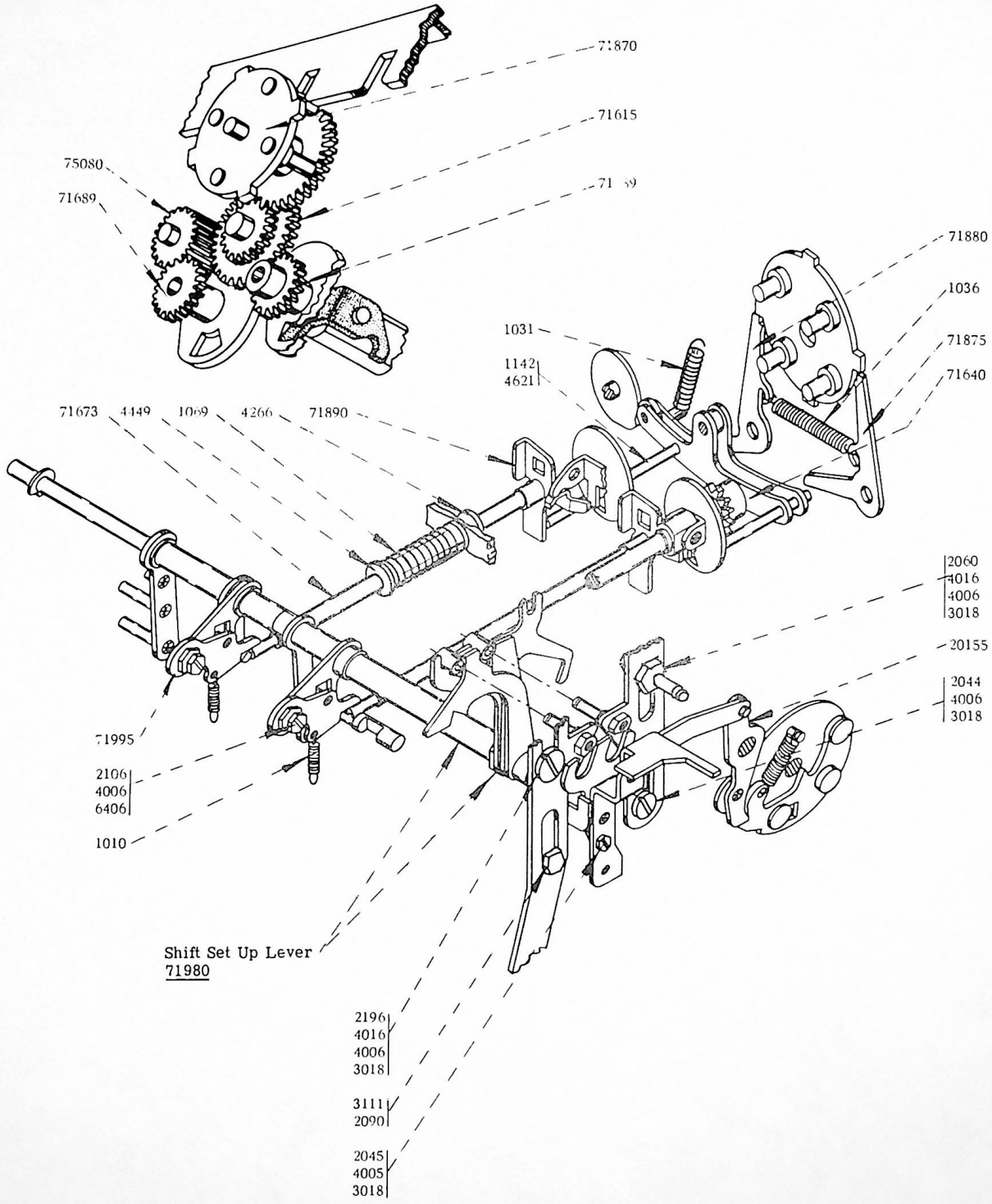
7 - 22 - 64	Destroy Page 6 , No Rev. , Insert This Page	Revision 1



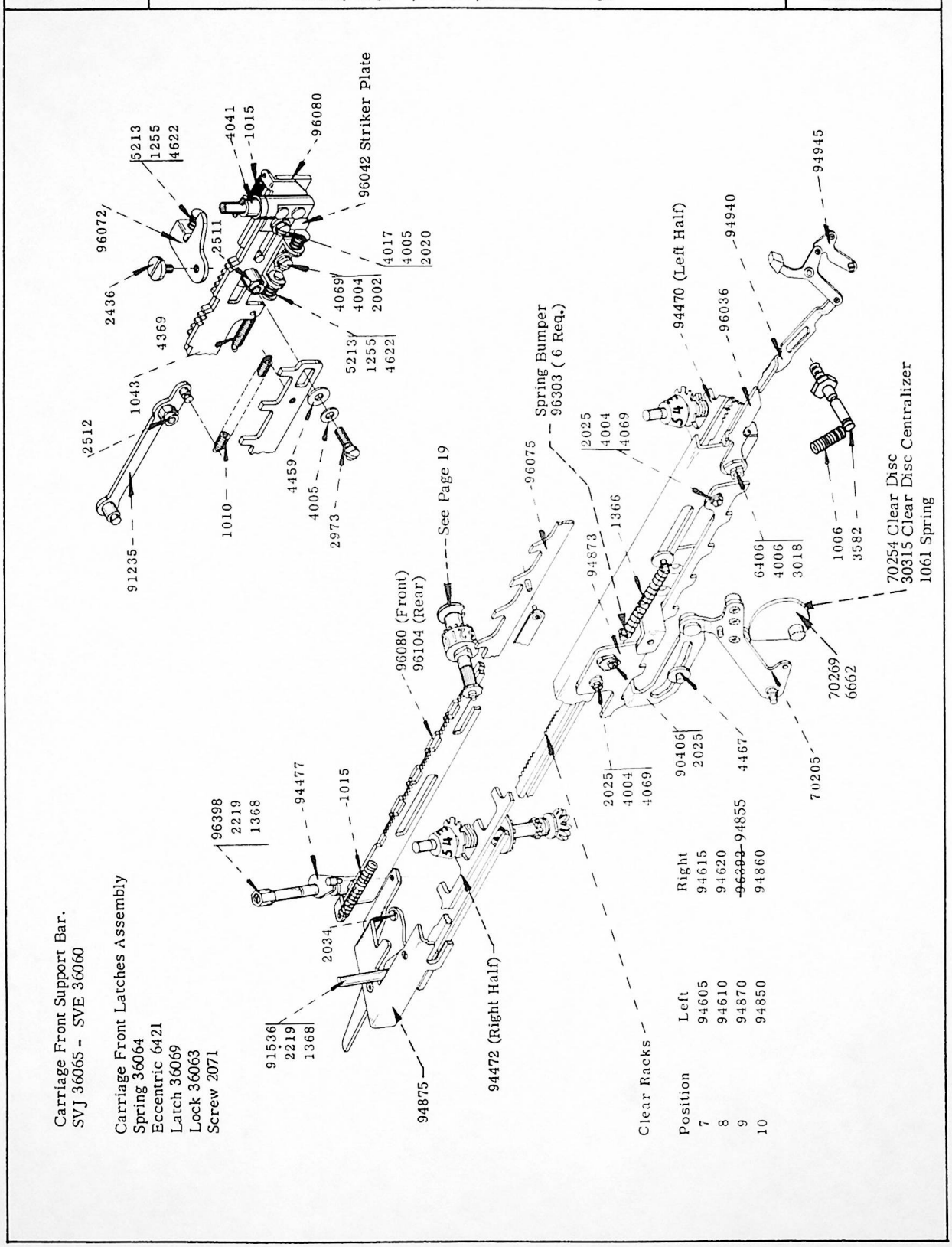

4209
4004
3007
2022
4004
4261
24615
4006
6406
3018
36227
24180
24620
Carriage Shift Gear
71870
2106
4006
6166
24653
24640
71865
71715
1010
70271
Shift Disabling Bellcrank
71885
71995
71980
1064
71985
75195
70180
75195
2106
4006 (3)
6406
1010 (2)

7 - 24 - 64	Destroy Page 8 , No Rev. , Insert This Page	Revision 1

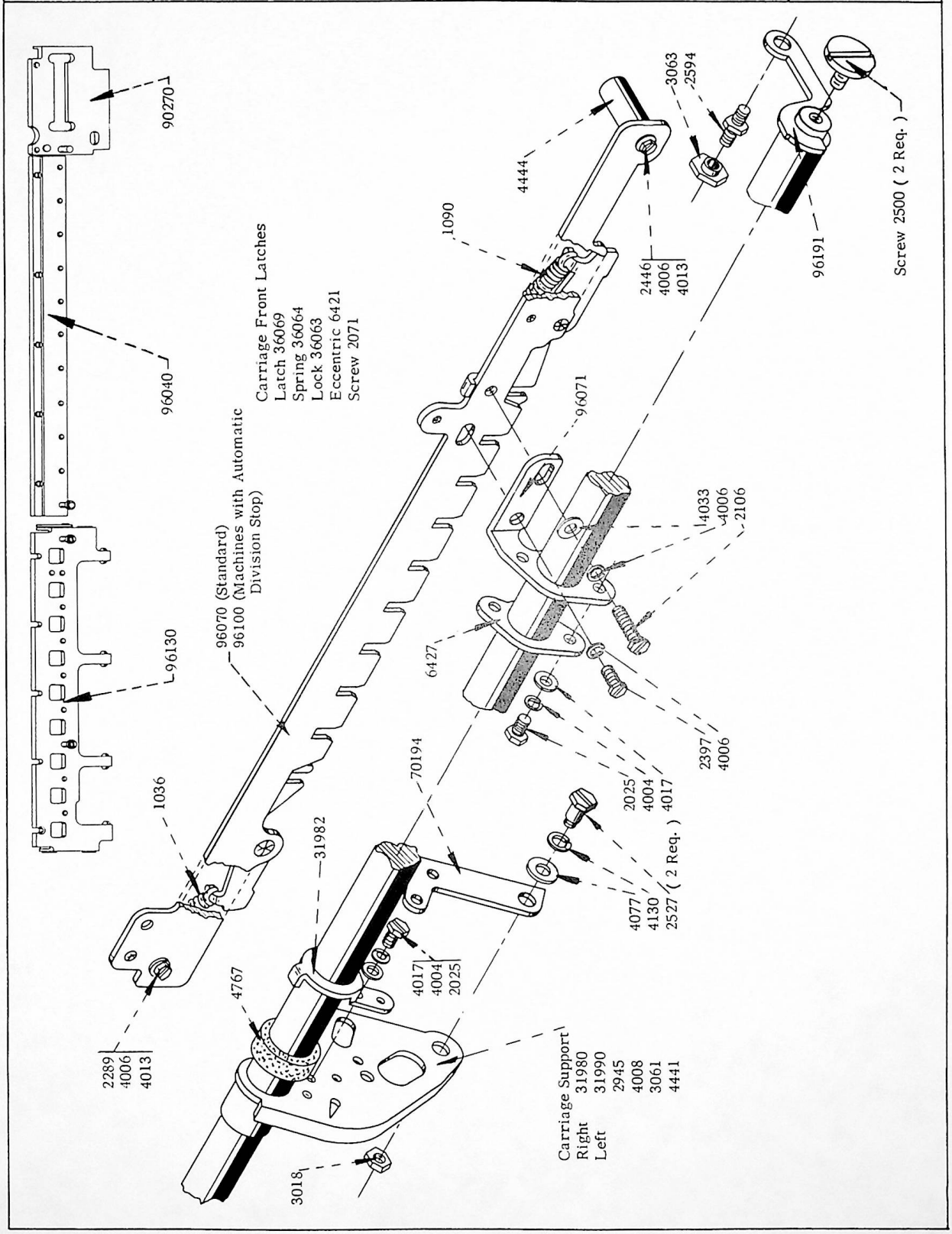
Shift Gear Outer Bearing Plate - 71860



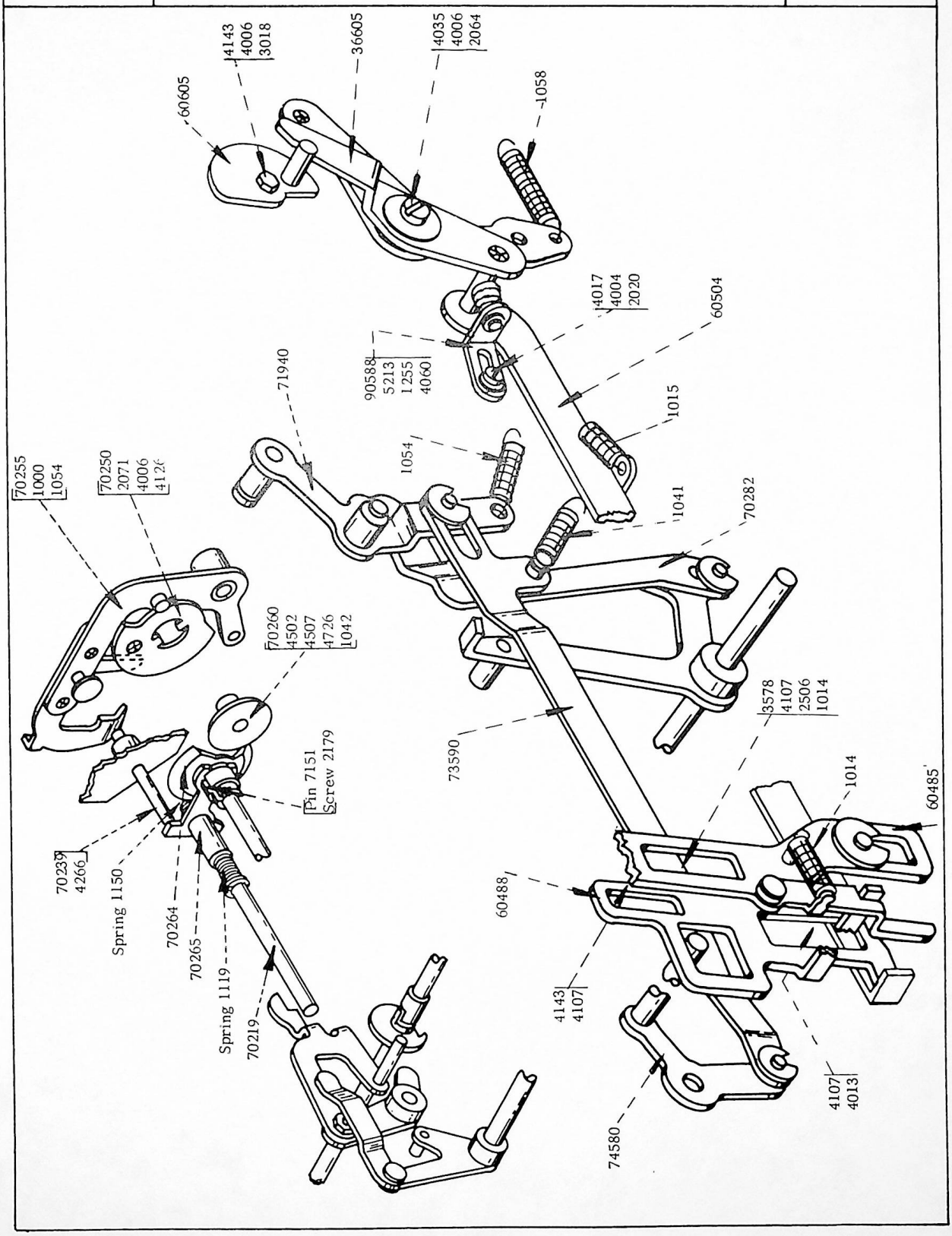
3 - 21 - 66	Destroy Page 9 , Rev. 1 , Insert This Page	Revision 2



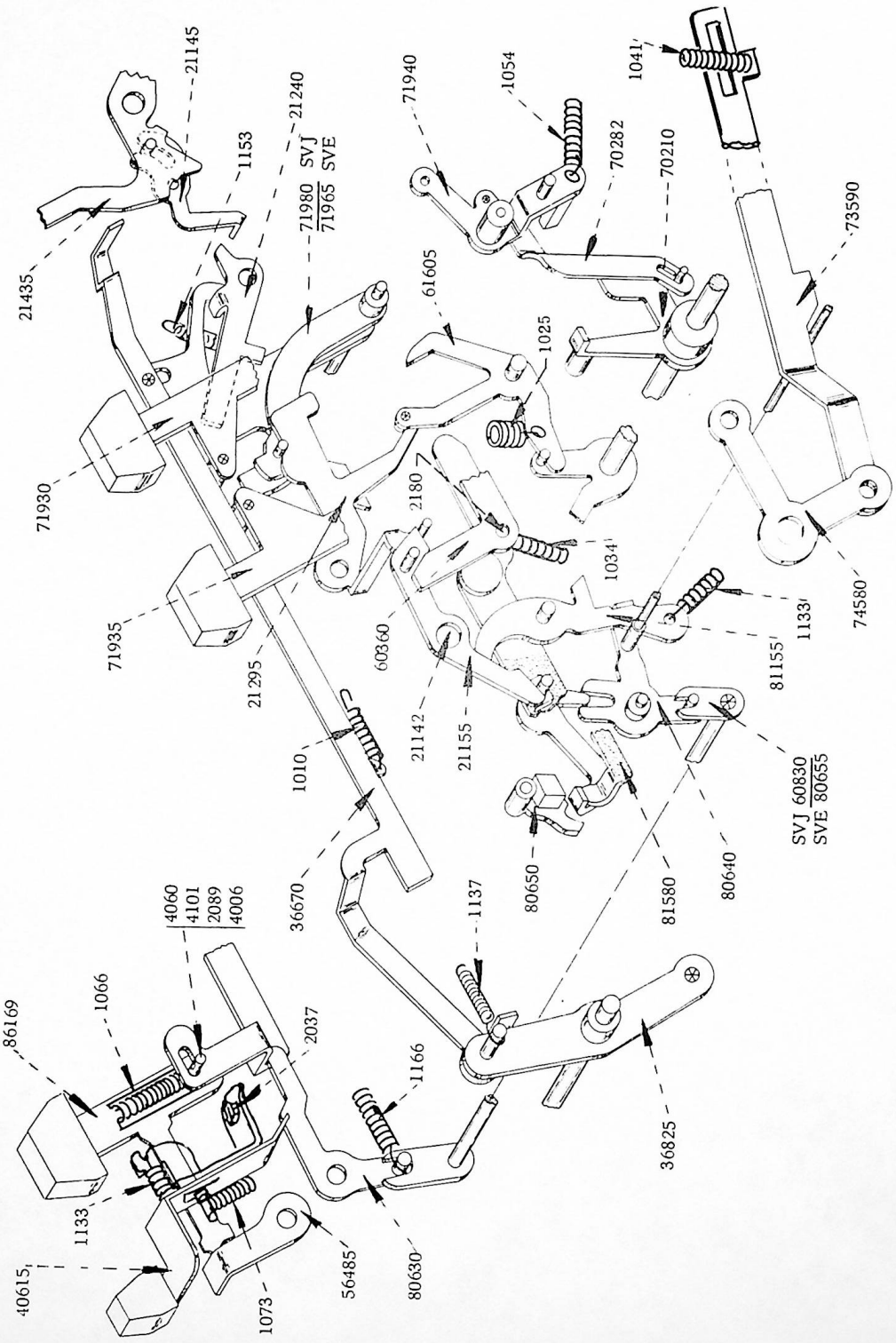
3 - 21 - 66	Destroy Page 10 , Rev. 2 , Insert This Page	Revision 3



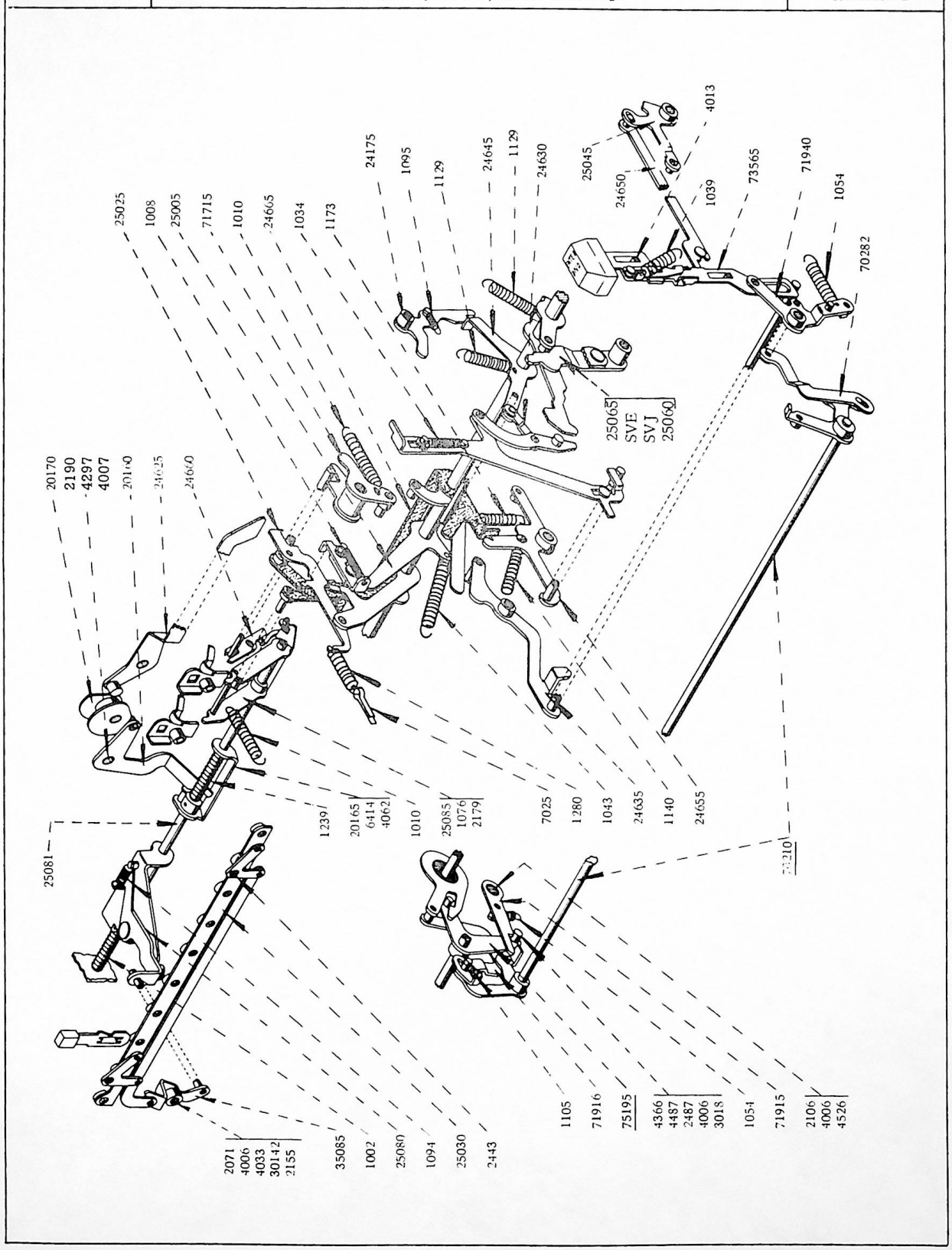
7 - 24 - 64	Destroy Page 11, No Rev. , Insert This Page	Revision 1

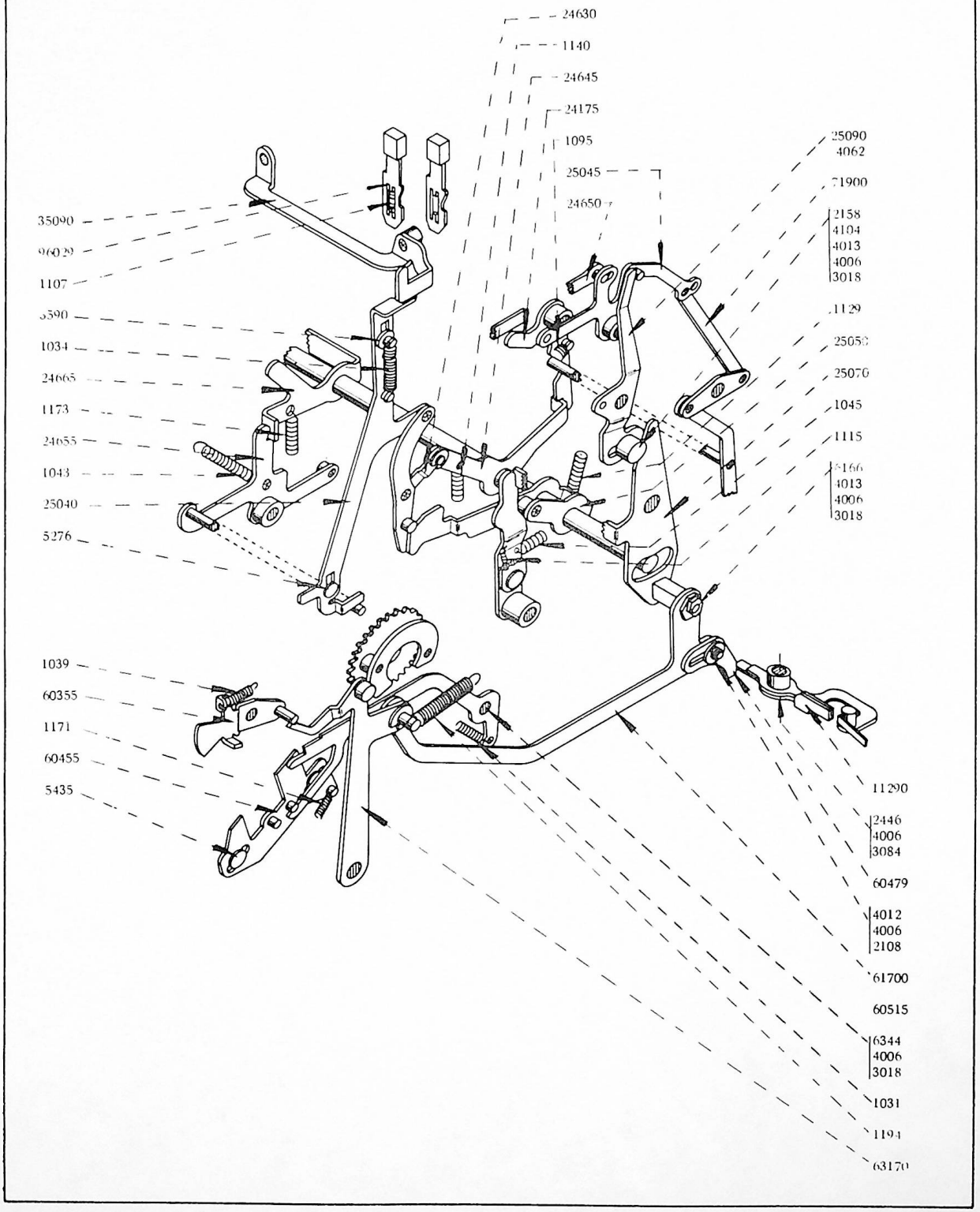


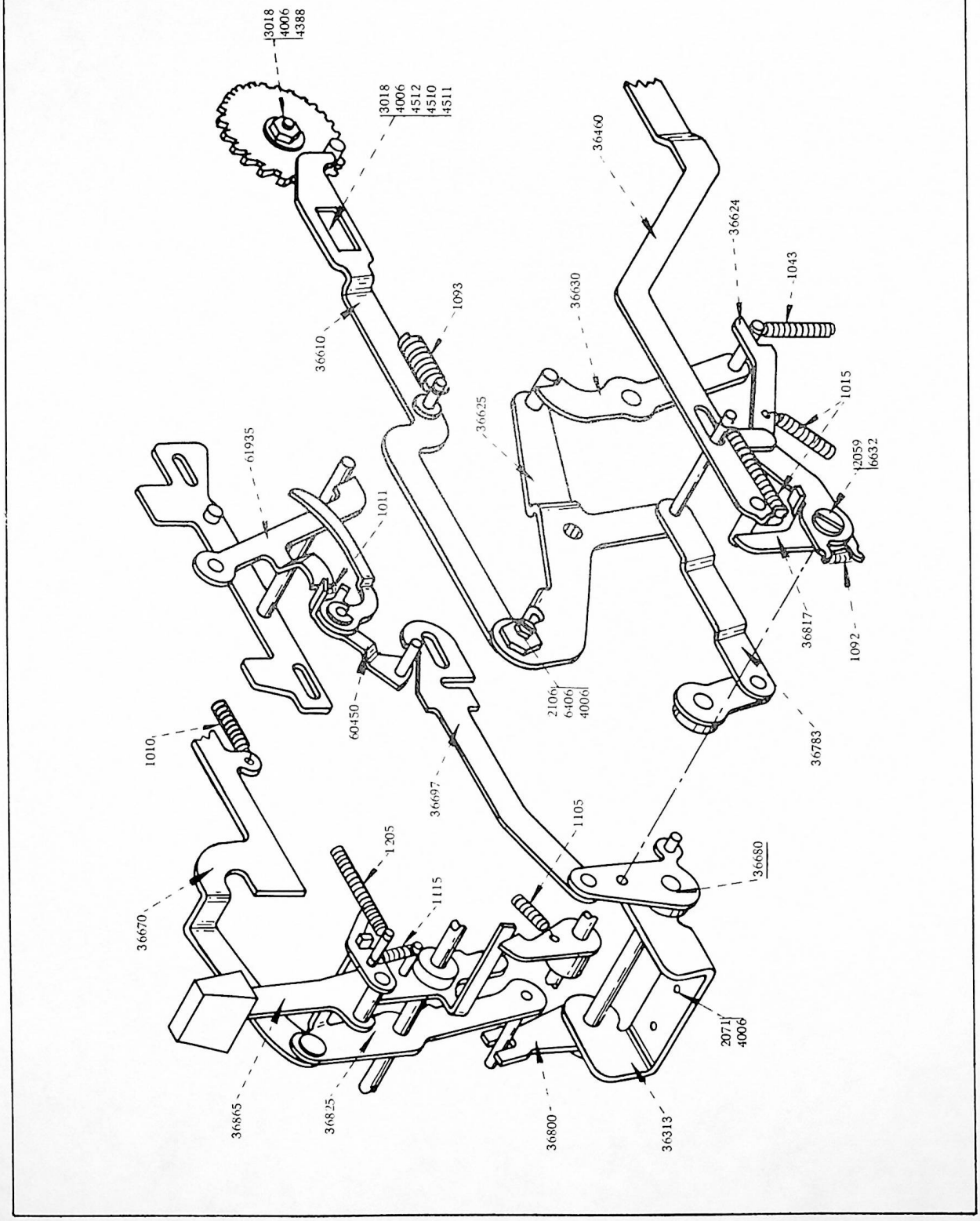
3 - 21 - 66	Destroy Page 12 , Rev. 1 , Insert This Page	Revision 2



3 - 21 - 66	Destroy Page 13 , Rev. 1 , Insert This Page	Revision 2




24630
1140
24645
24175
1095
25045
24650
25090
4062
71900
2158
4104
4013
4006
3018
11129
25050
25070
1045
1115
5166
4013
4006
3018
35090
96029
1107
5390
1034
24665
1173
24655
1043
25040
5276
1039
60355
1171
60455
5435
11290
2446
4006
3084
60479
4012
4006
2108
61700
60515
6344
4006
3018
1031
1194
63170


3018
4006
4388
3018
4006
4512
4510
4511
36460
36624
1043
36610
1093
36630
1015
36625
61935
1011
2059
6632
1092
36817
2106
6406
4006
60450
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36697
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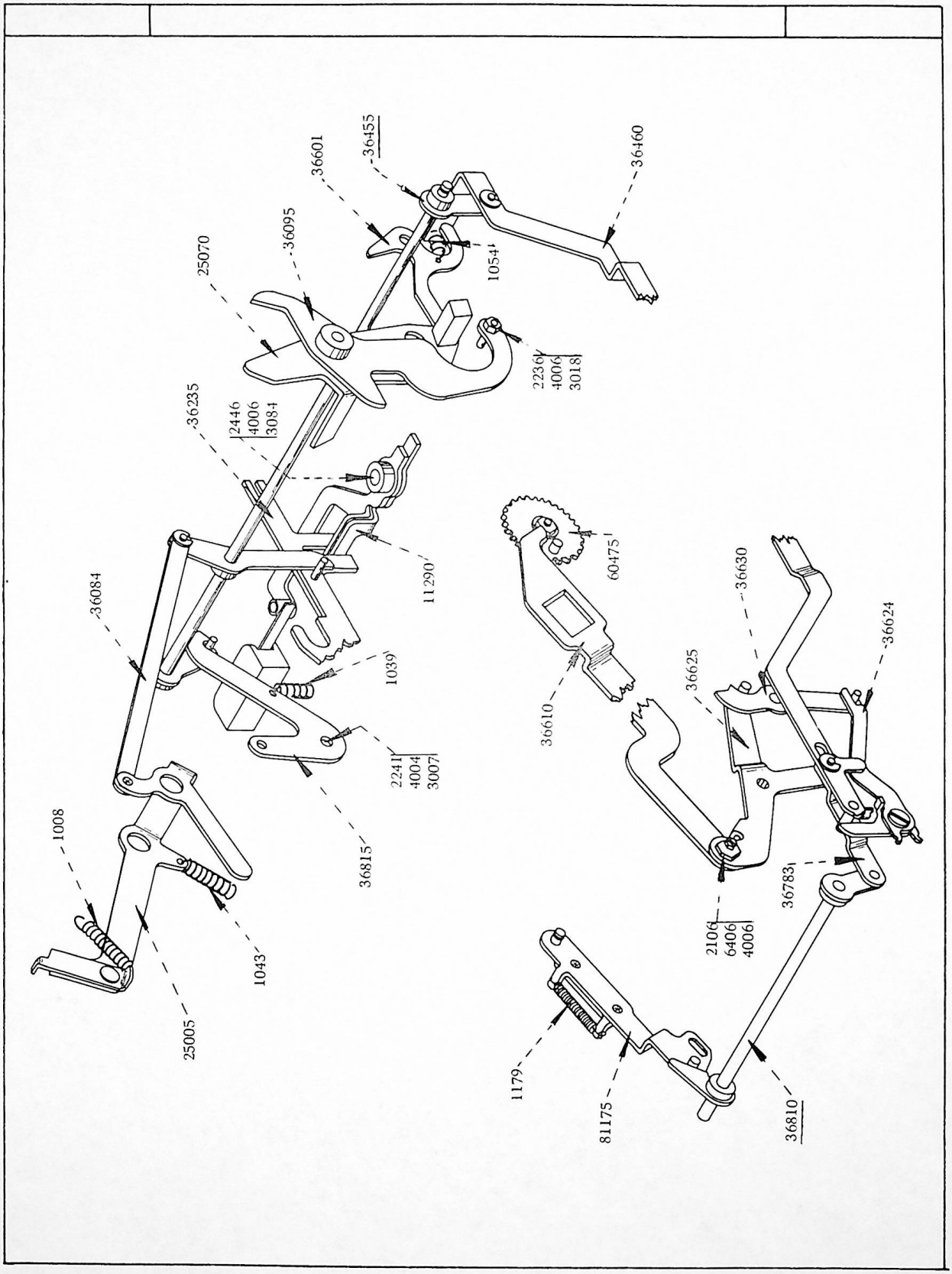
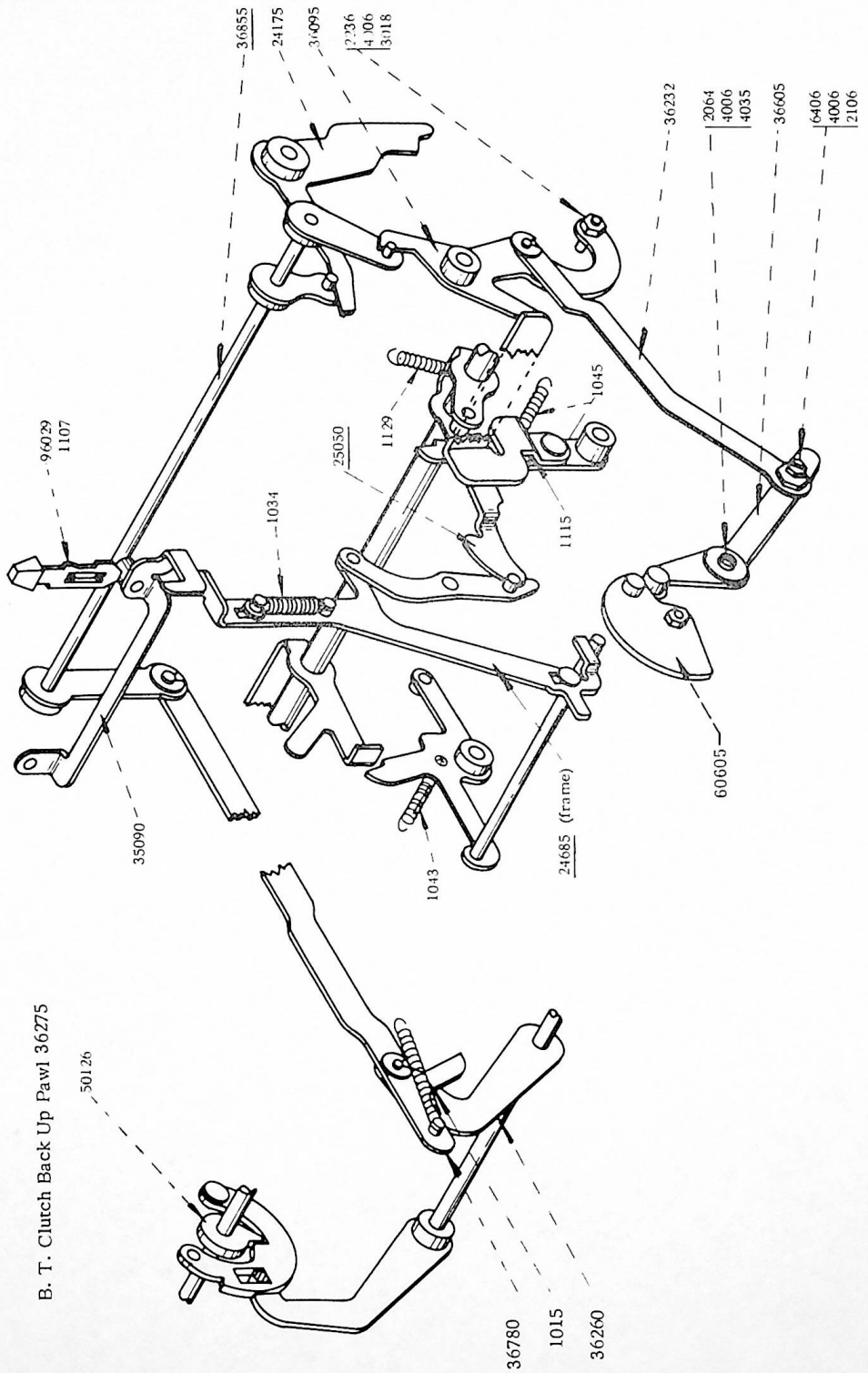
4006
36865
36825
36800
36313

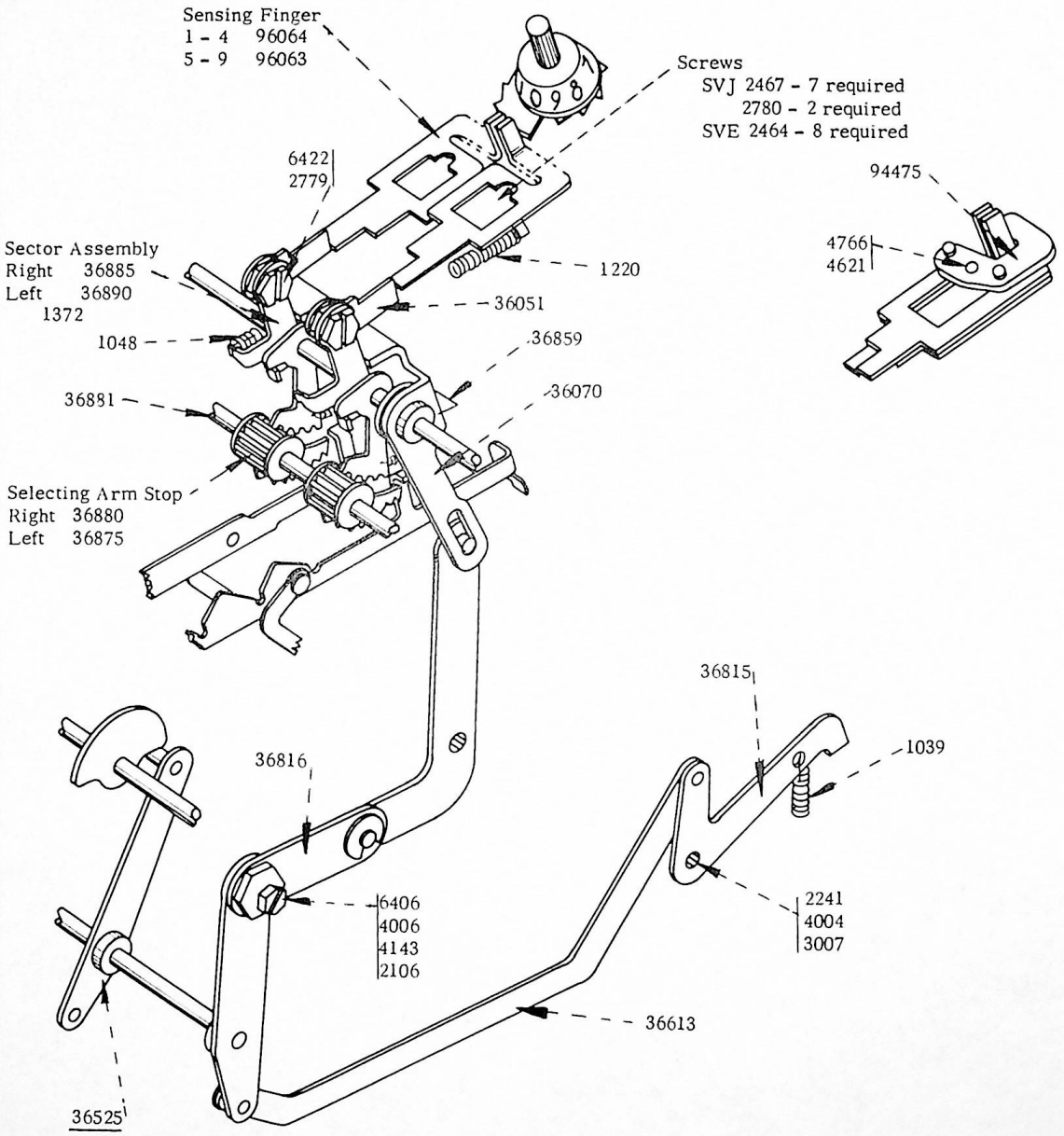

36455
36601
36460
36095
25070
1054
2236
4006
3018
36235
2446
4006
3084
11290
36084
1039
2241
4004
3007
36815
1008
1043
25005
60475
36610
36630
36625
36624
2106
6406
4006
36783
1179
81175
36810

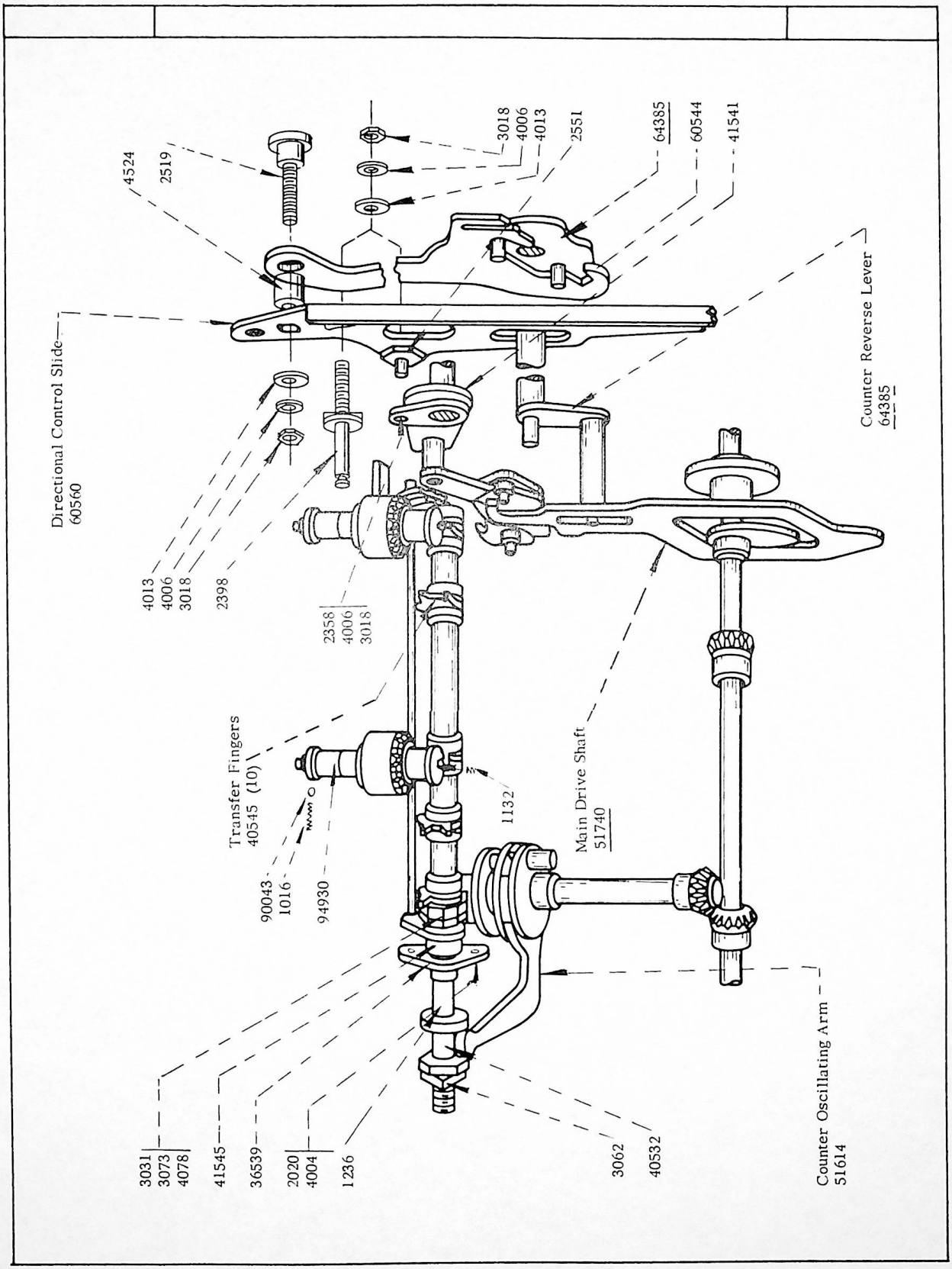
3 -21 - 66	Destroy Page 17 , Rev. 1 , Insert This Page	Revision 2



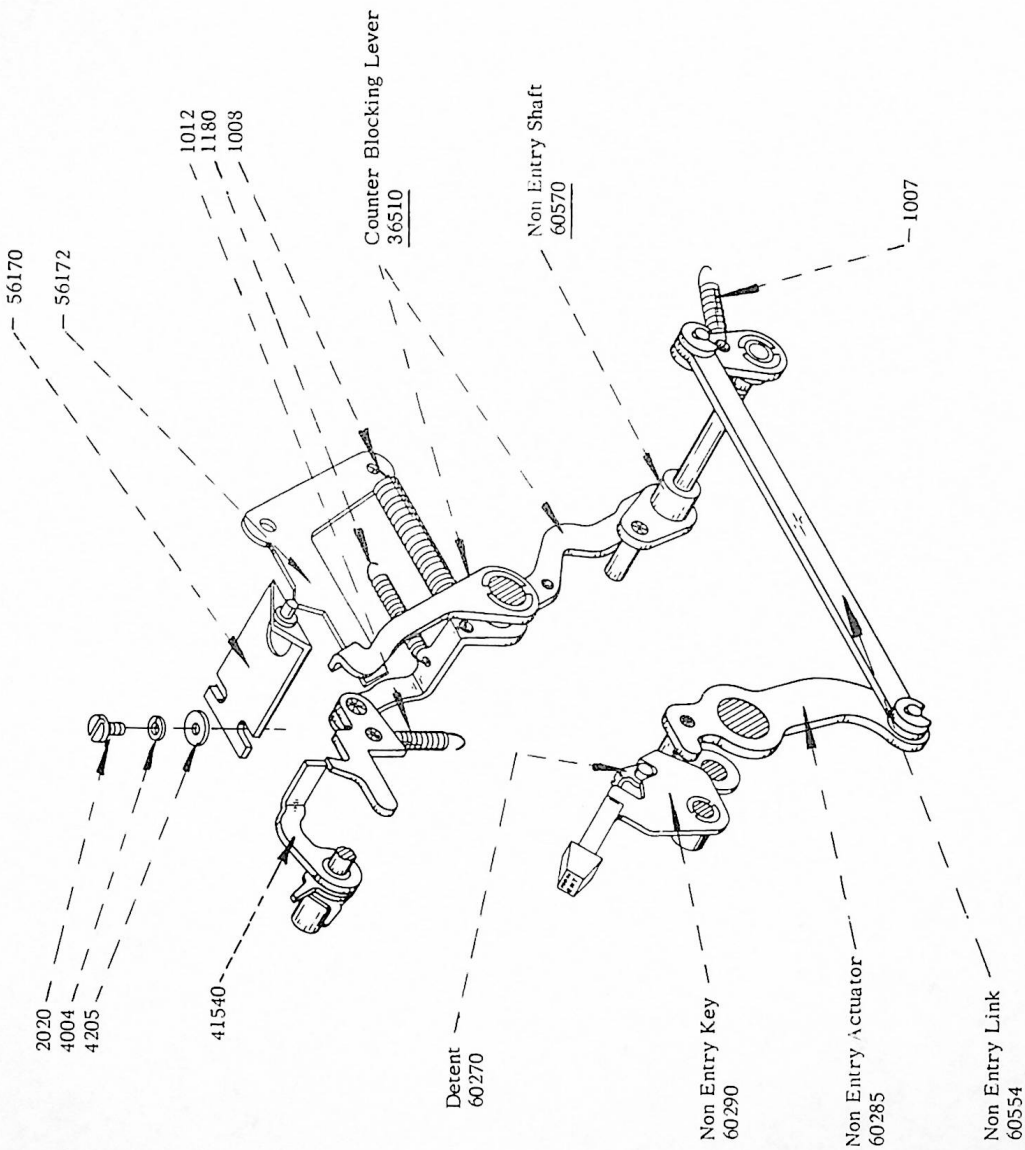
3 - 21 - 66	Destroy Page 18 , Rev. 1 , Insert This Page	Revision 2

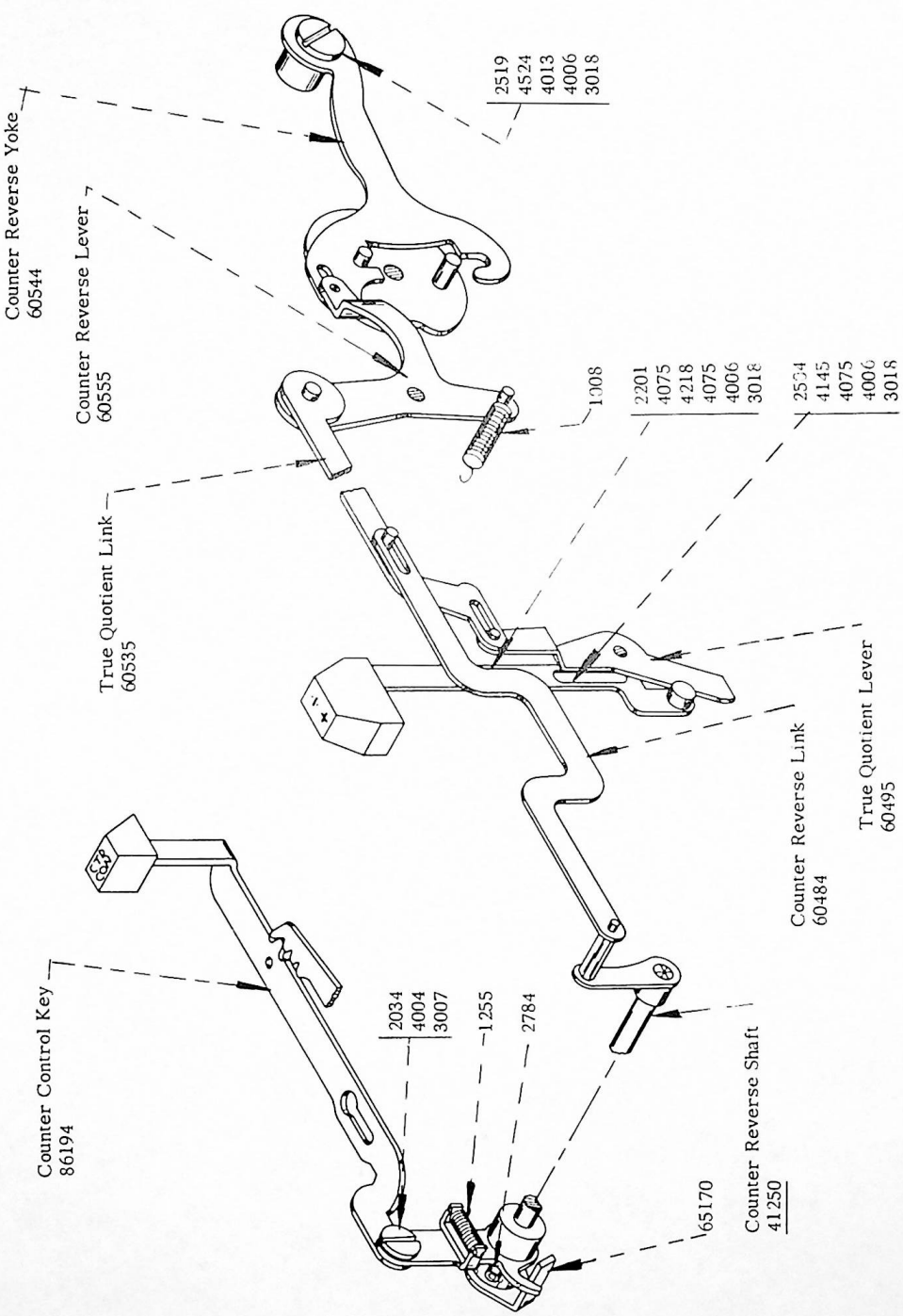
SVJ B. T. UNIT COMPLETE 15830



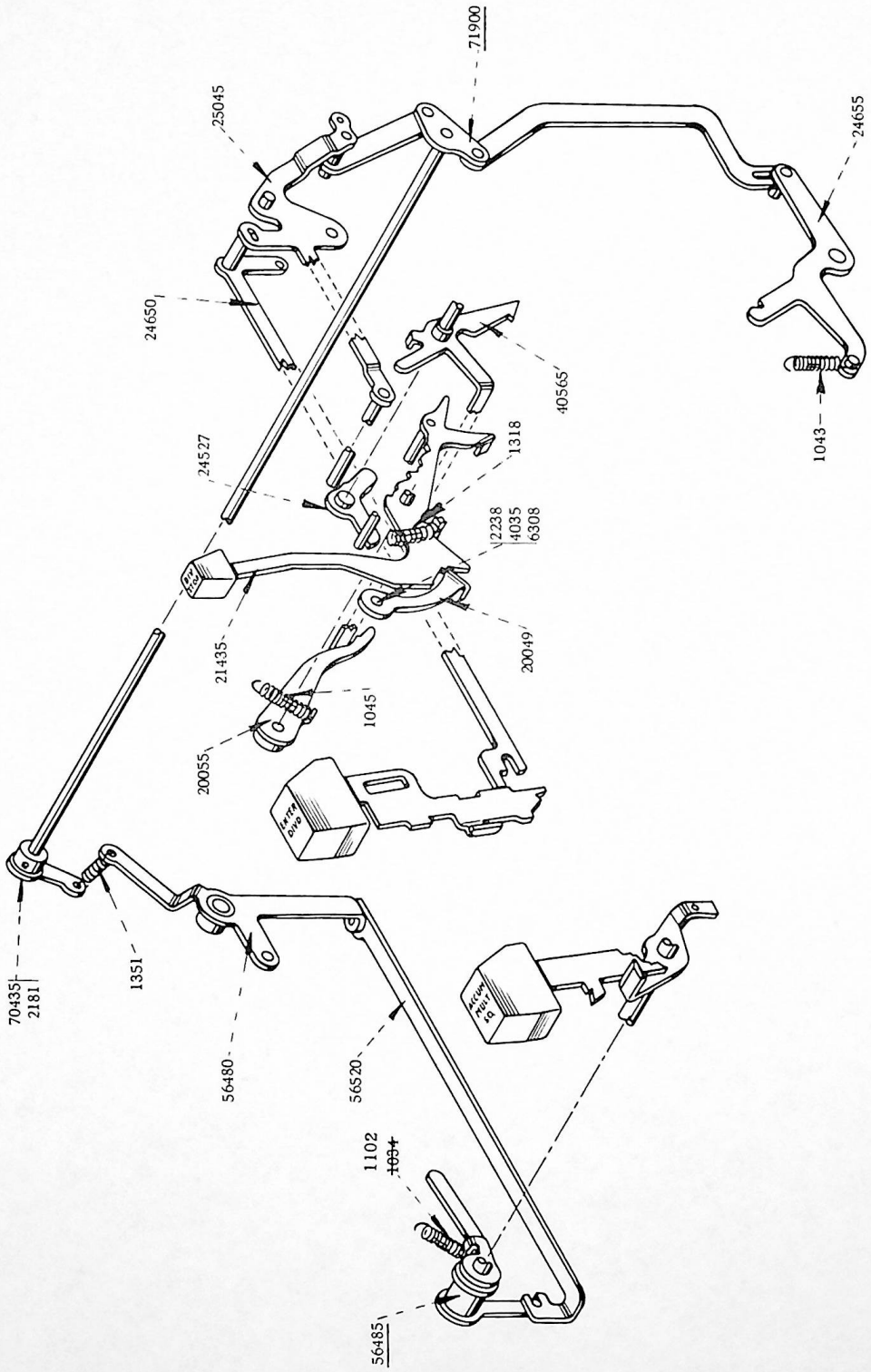

4524
2519
3018
4006
4013
2551
64385
60544
41541
Directional Control Slide
60560
Counter Reverse Lever
64385
4013
4006
3018
2398
2358
4006
3018
Transfer Fingers
40545 (10)
90043
1016
94930
1132
Main Drive Shaft
51740
3031
3073
4078
41545
36539
2020
4004
1236
3062
40532
Counter Oscillating Arm
51614

7 - 24 - 64	Destroy Page 20, No Rev. , Insert This Page	Revision 1

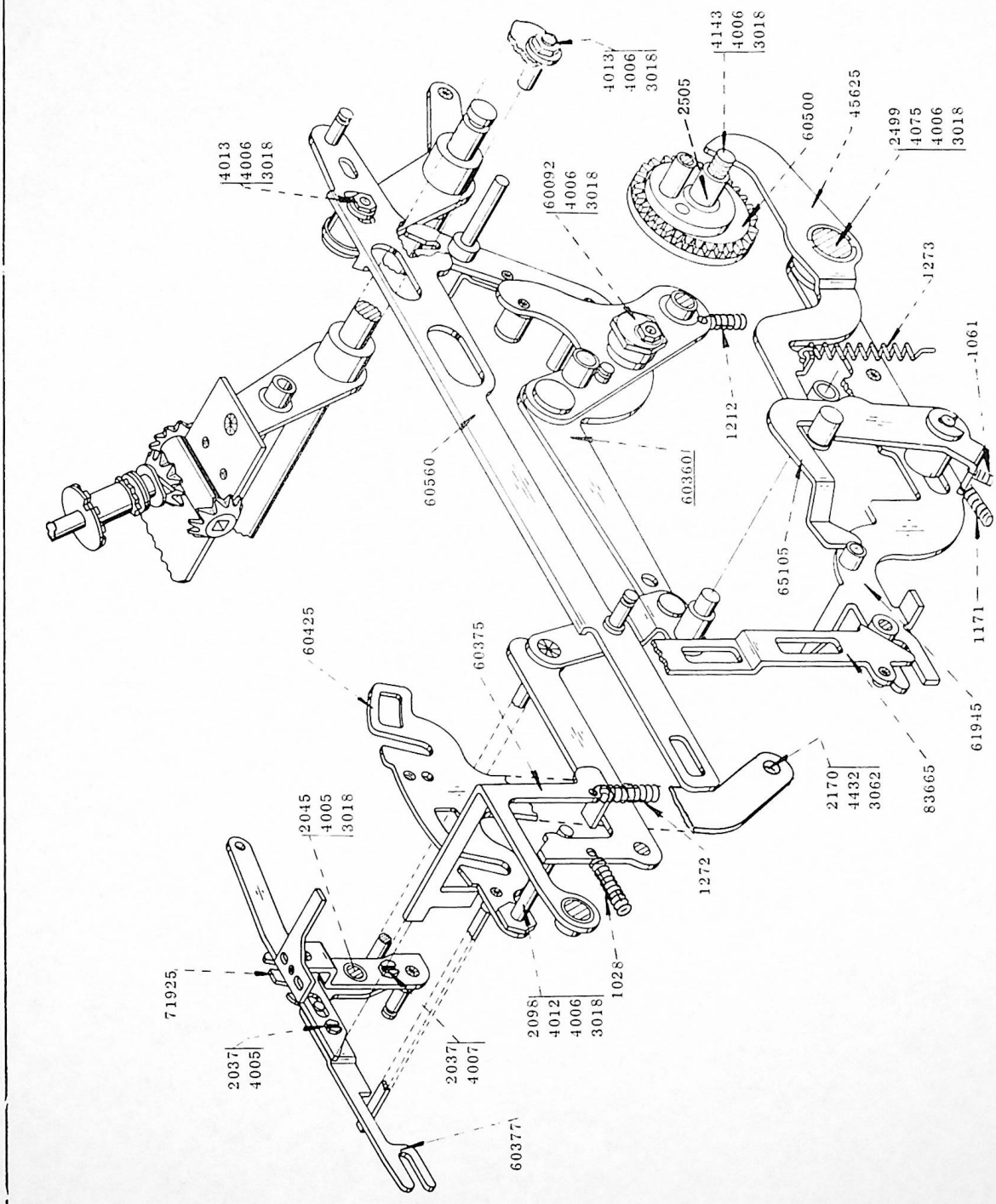


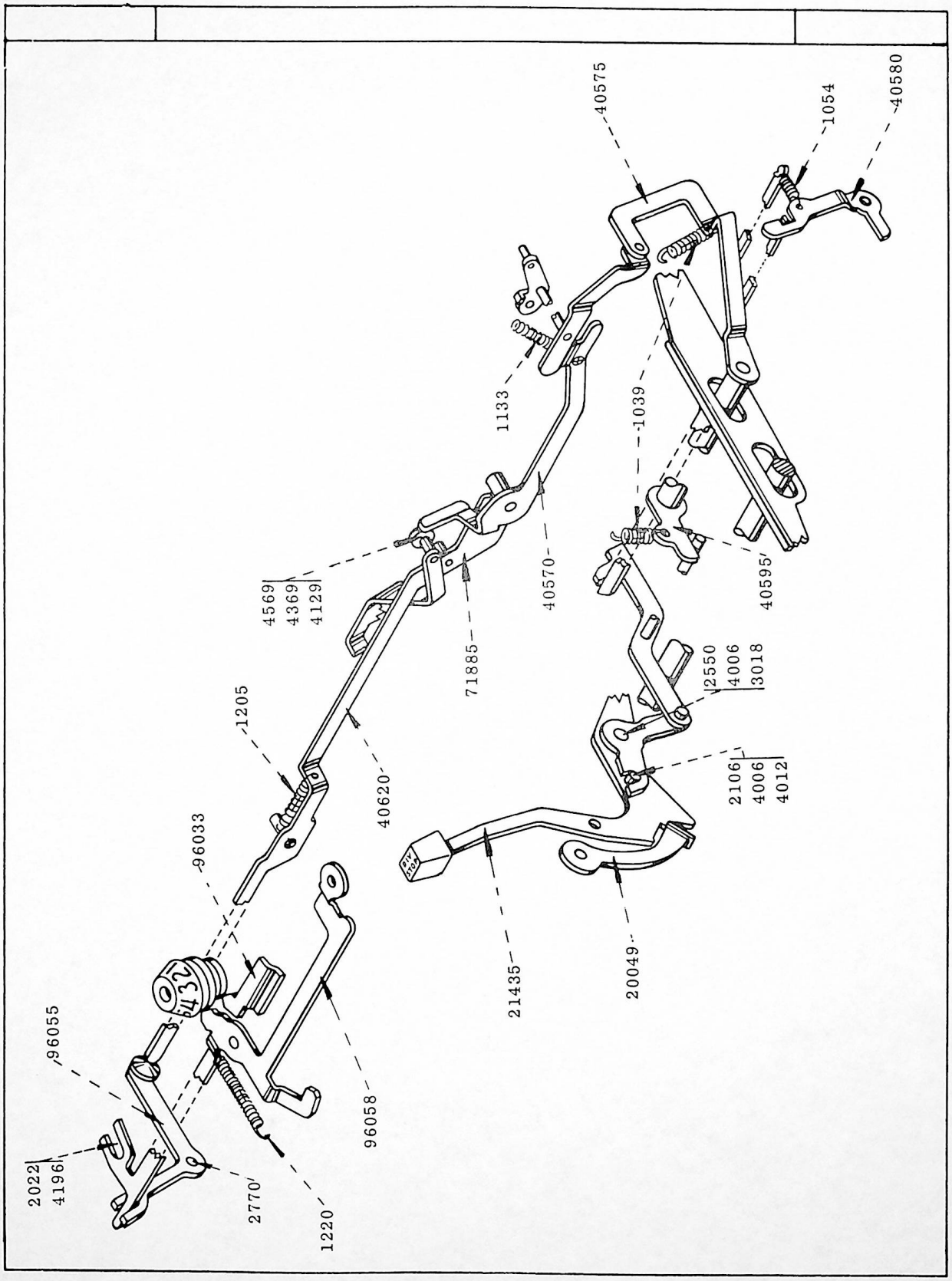

Counter Reverse Yoke
60544
Counter Reverse Lever
60555
True Quotient Link
60535
Counter Control Key
86194
Counter Reverse Link
60484
True Quotient Lever
60495
Counter Reverse Shaft
41250
2519
4524
4013
4006
3018
1908
2201
4075
4218
4075
4006
3018
2534
4145
4075
4006
3018
2034
4004
3007
1255
2784
65170

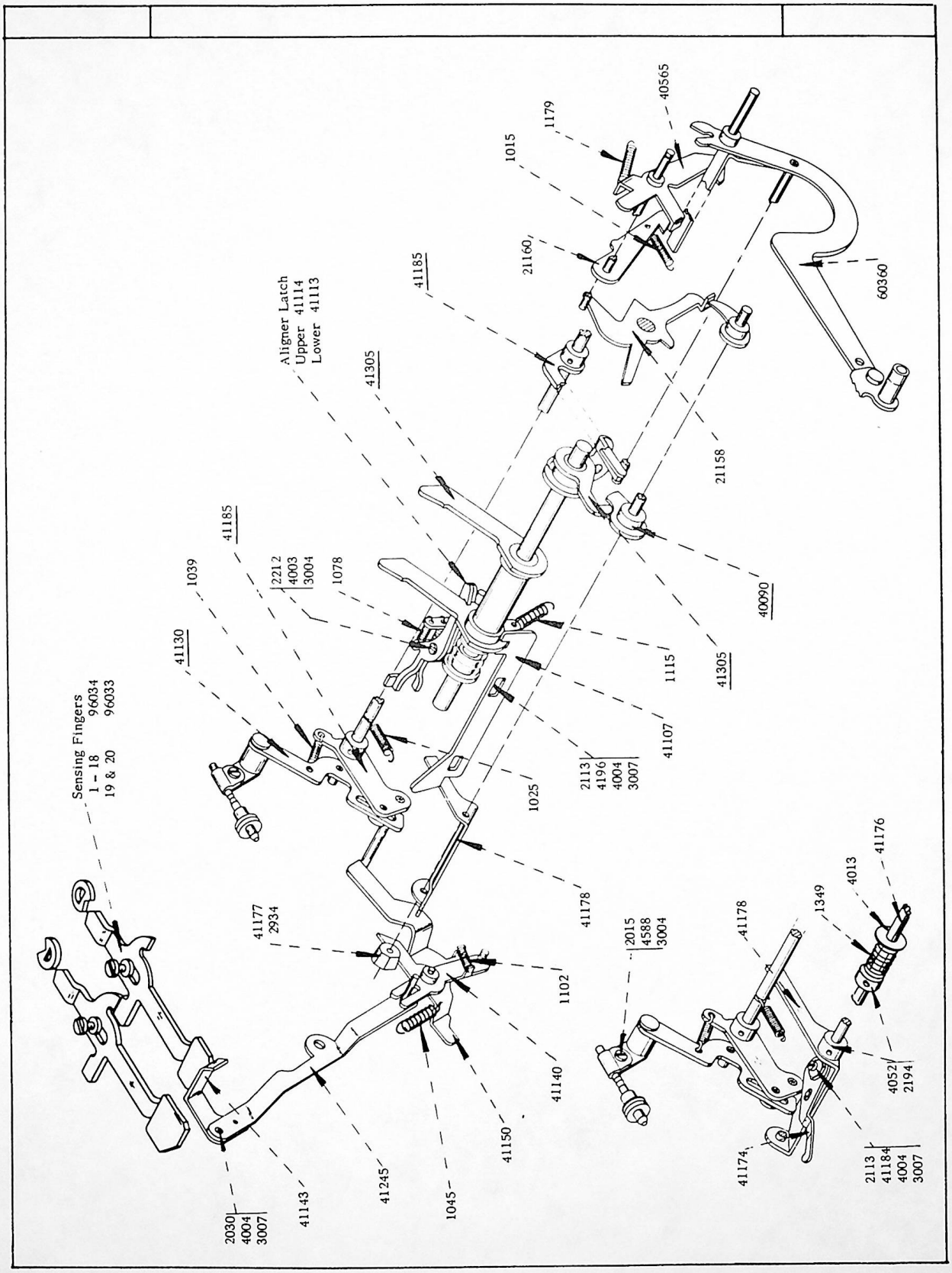
3 - 21 - 66	Destroy Page 22 , No Rev. , Insert This Page	Revision 1



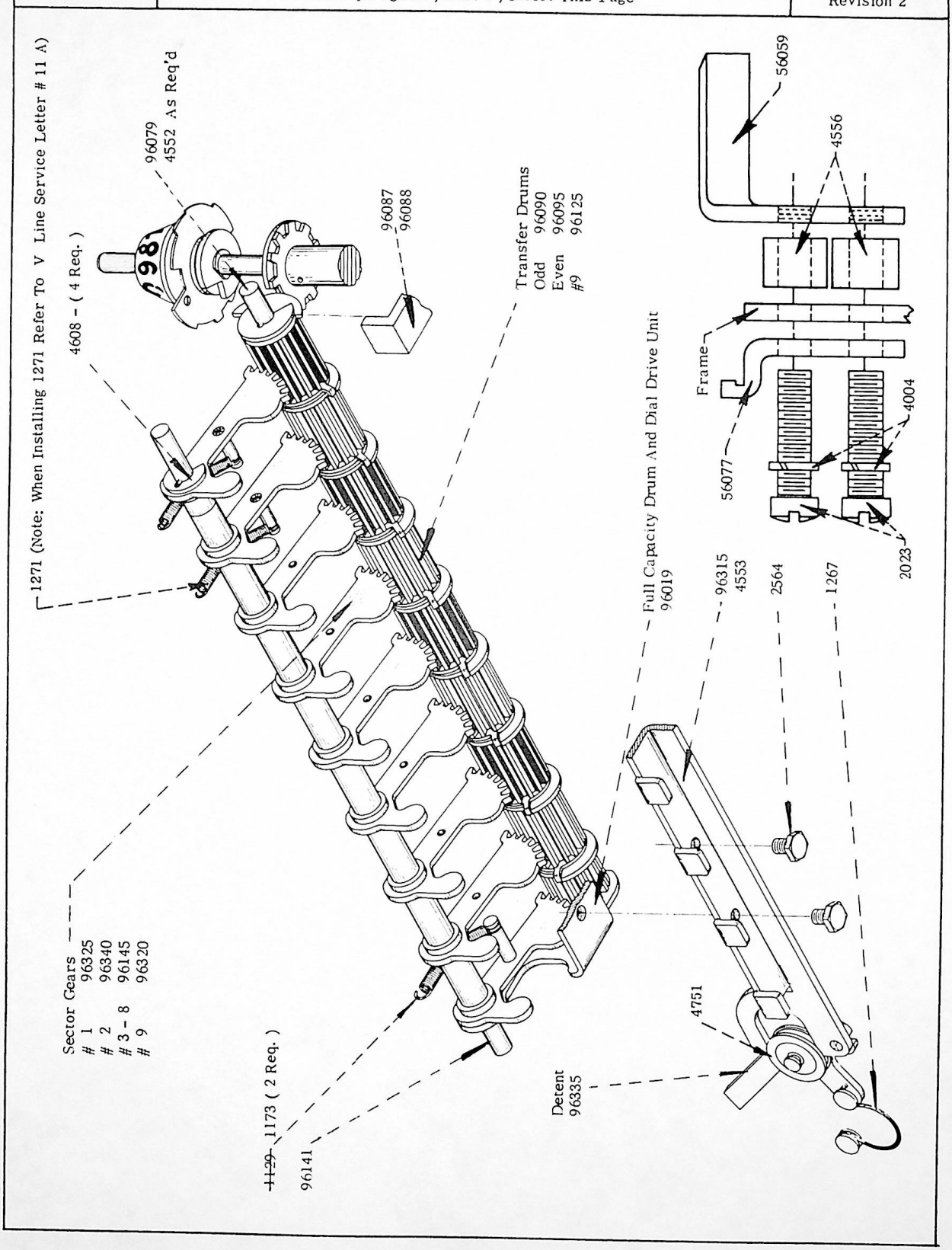
3 - 21 -66	Destroy Page 23 , No Rev. , Insert This Page	Revision 1



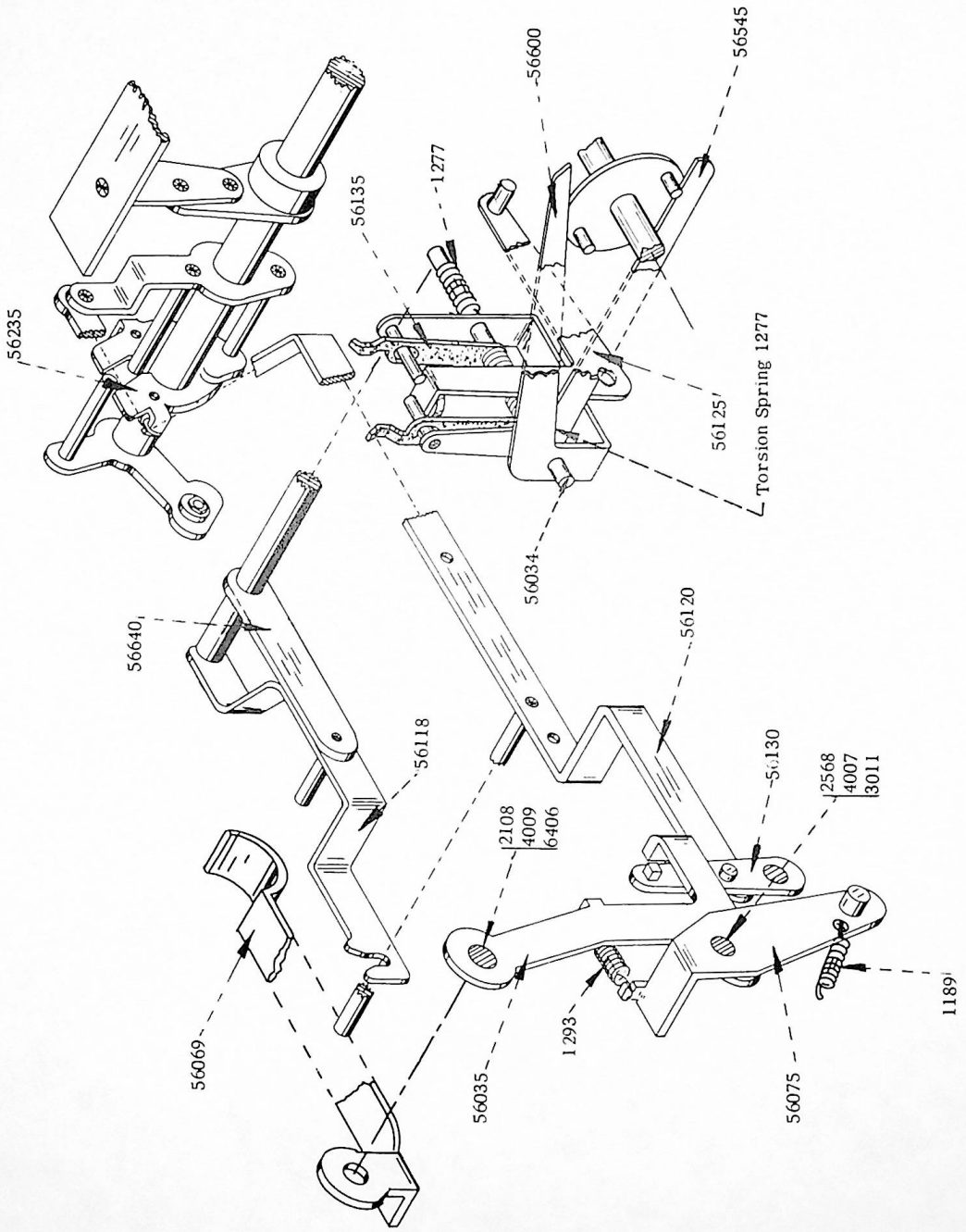

40575
1054
40580
1133
1039
4569
4369
4129
71885
40570
40595
2550
4006
3018
1205
40620
2106
4006
4012
96033
96055
96058
21435
20049
2022
4196
2770
1220


Sensing Fingers
1 - 18 96034
19 & 20 96033
Aligner Latch
Upper 41114
Lower 41113
40565
1179
1015
21160
41185
60360
41305
21158
41185
2212
4003
3004
1039
1078
40090
41130
1115
41305
41107
2113
4196
4004
3007
1025
41178
41177
2934
2015
4588
3004
41178
1349
4013
41176
1102
41140
41150
4052
2194
41174
2113
41184
4004
3007
2030
4004
3007
41143
41245
1045

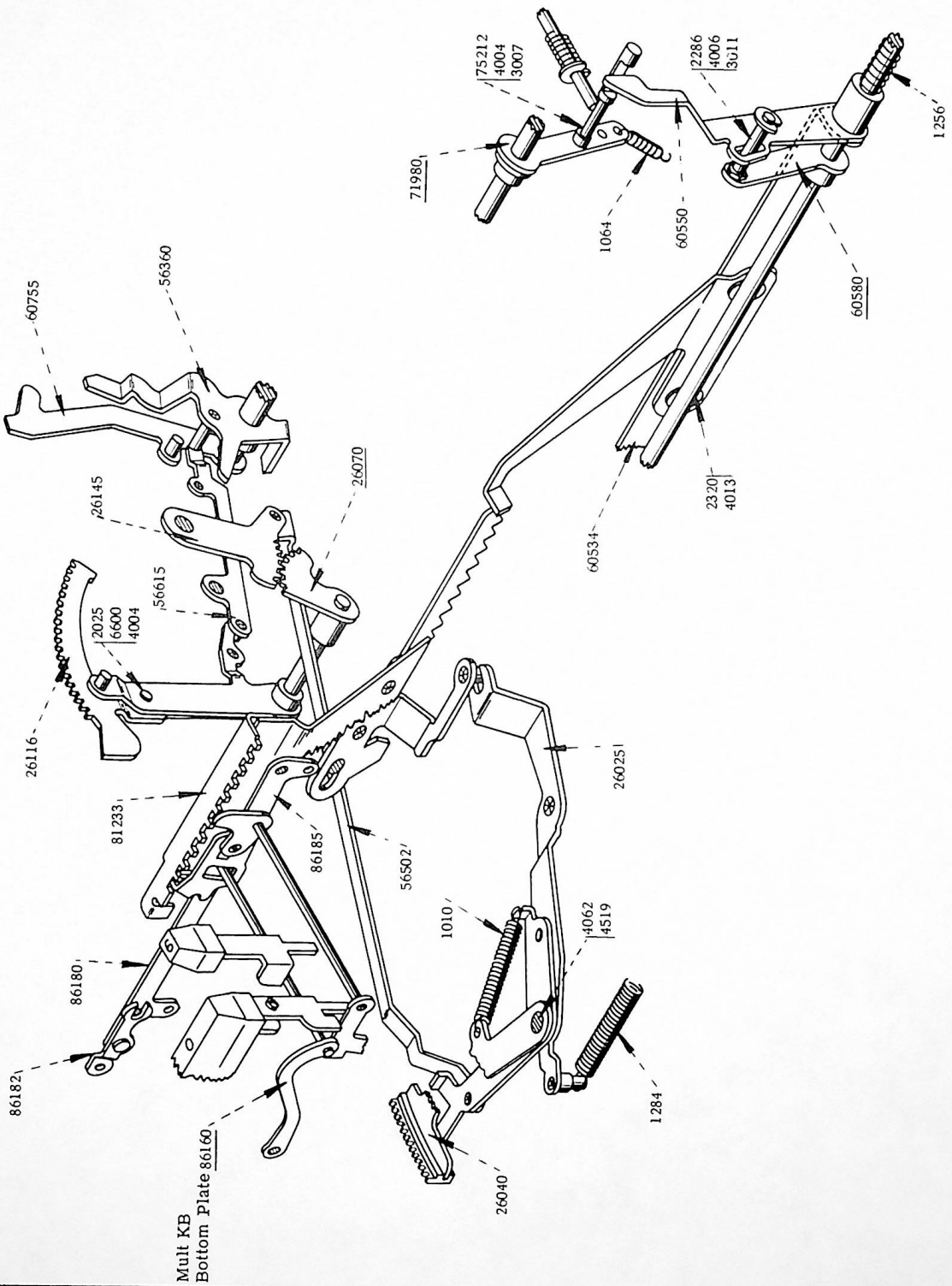
3 - 21 - 66	Destroy Page 26 , Rev. 1 , Insert This Page	Revision 2

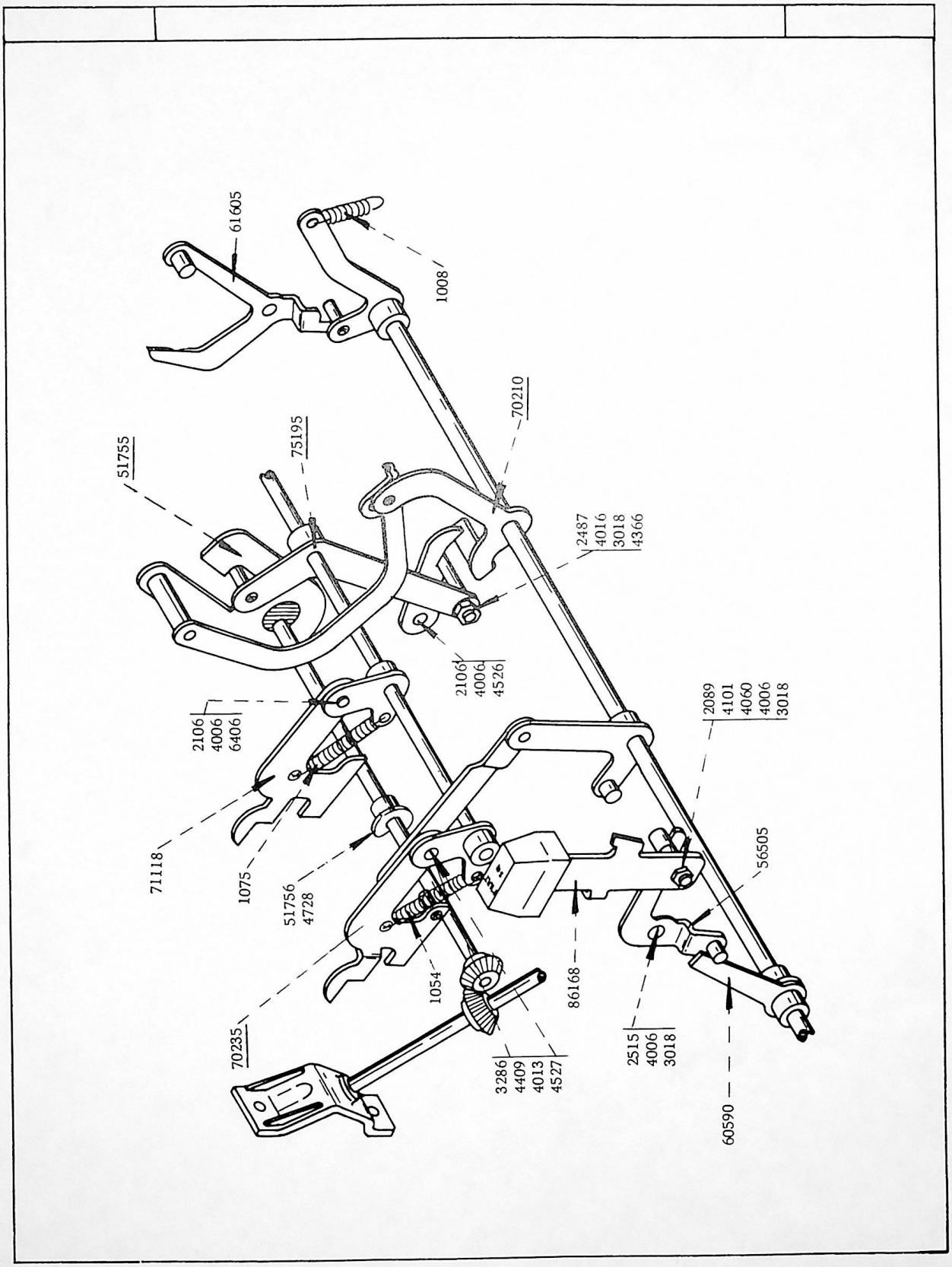


3 - 21 - 66	Destroy Page 27 , Rev. 1 , Insert This Page	Revision 2



3 - 21 - 66	Destroy Page 28 , No Rev. , Insert This Page	Revision 1

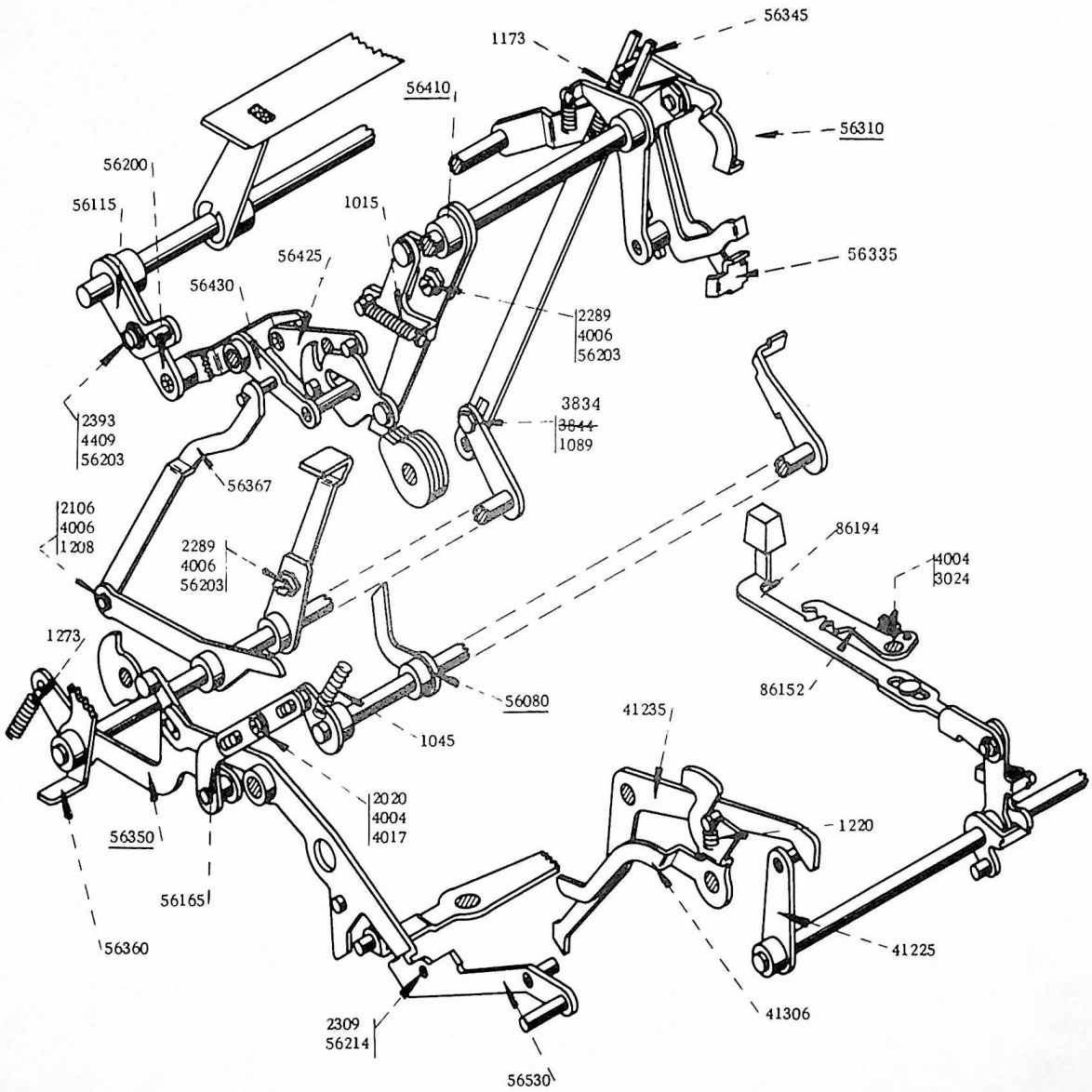



61605
1008
70210
75195
51755
2487
4016
3018
4366
2106
4006
4526
2106
4006
6406
2089
4101
4060
4006
3018
71118
1075
51756
4728
56505
1054
86168
70235
3286
4409
4013
4527
2515
4006
3018
60590

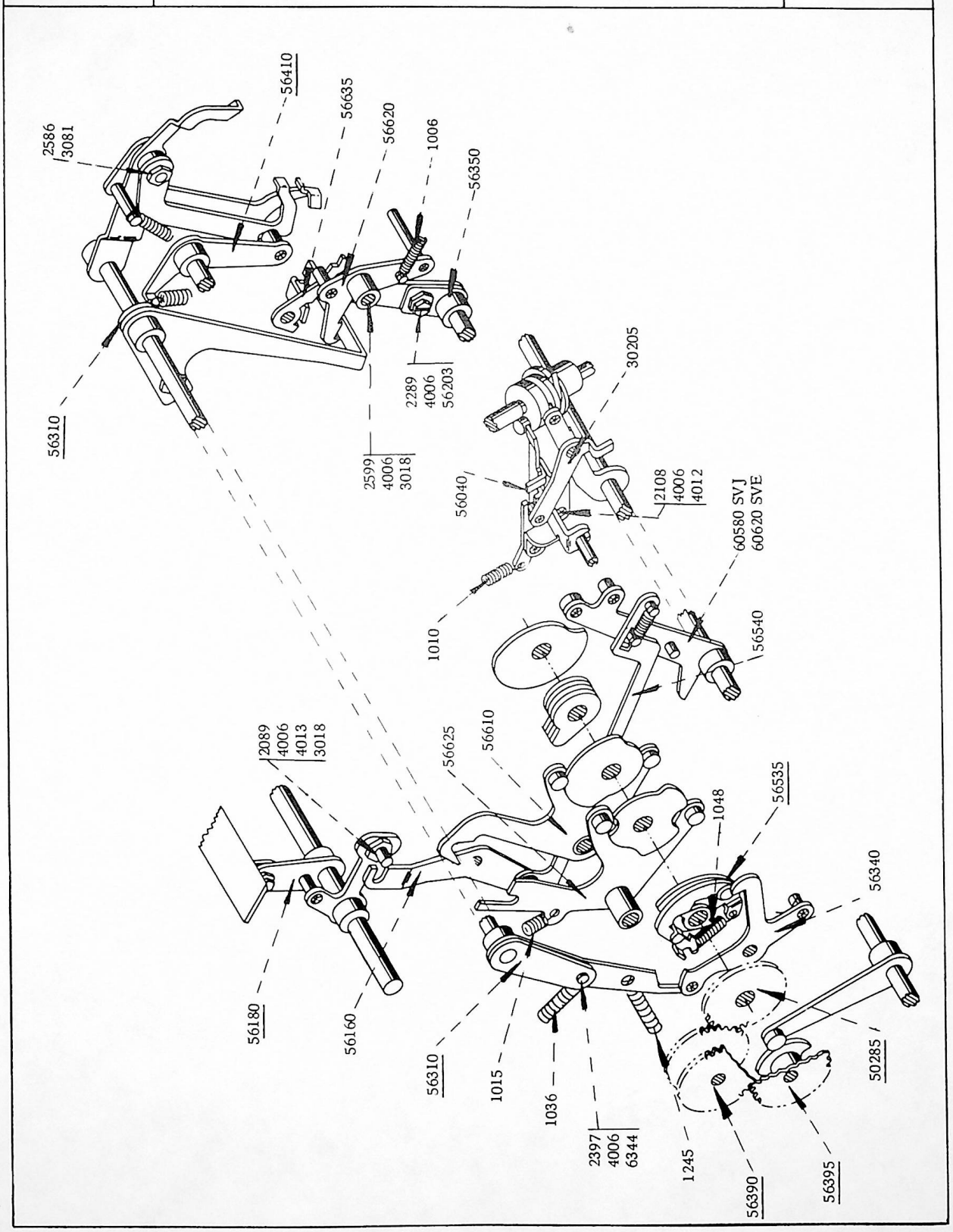
Friden CALCULATING MACHINE

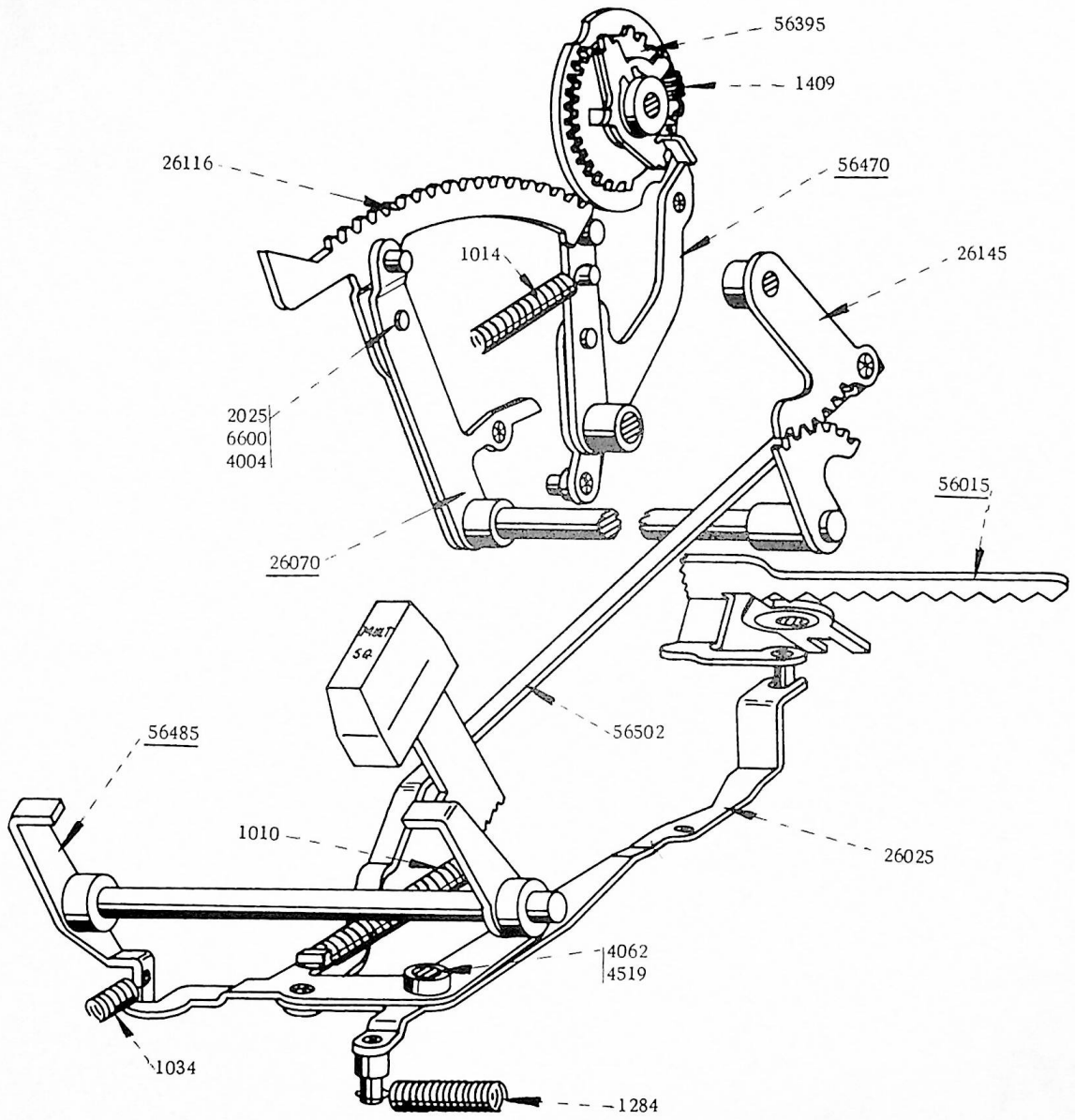
"V" Line Parts Manual - Temporary

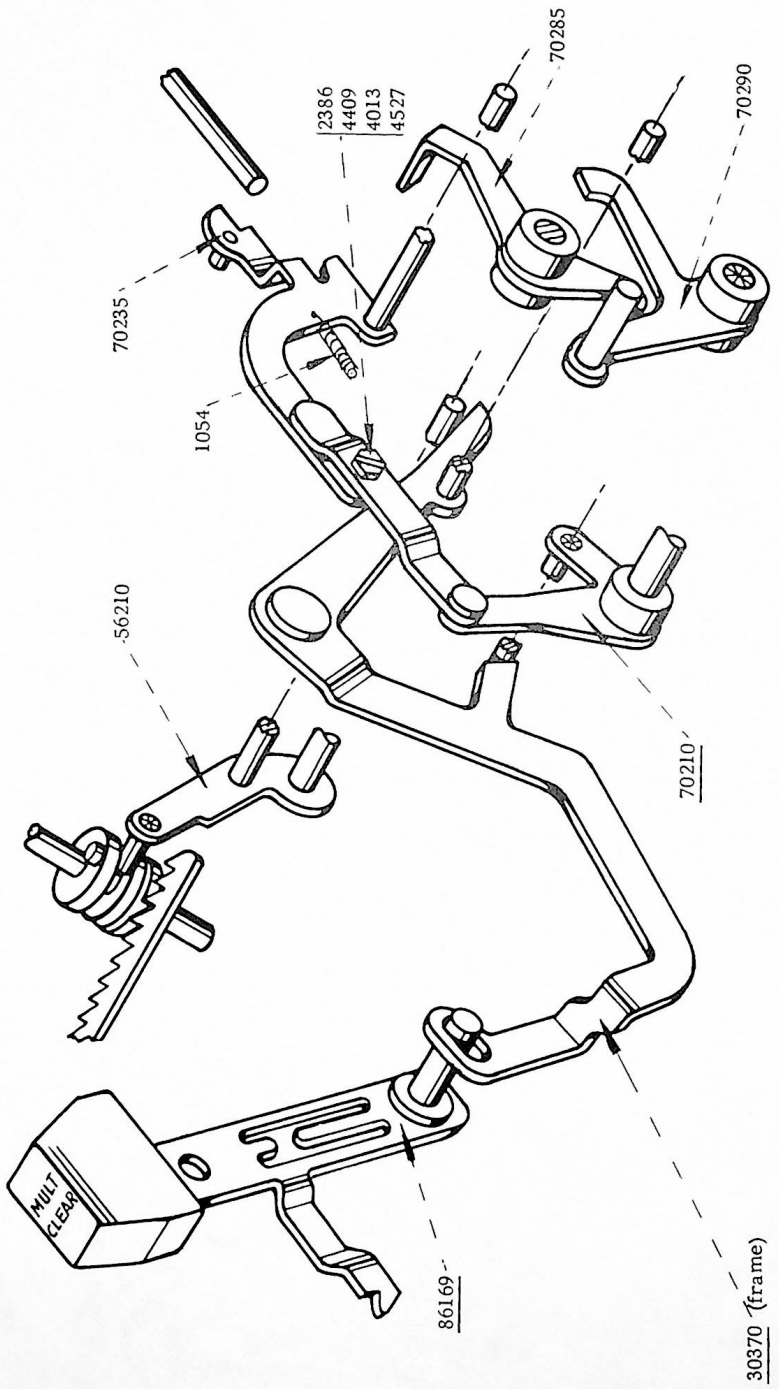
3 - 21 - 66	Destroy Page 30 , No Rev. , Insert This Page	Revision 1



3 - 21 - 66	Destroy Page 31 , Rev. 1 , Insert This Page	Revision 2

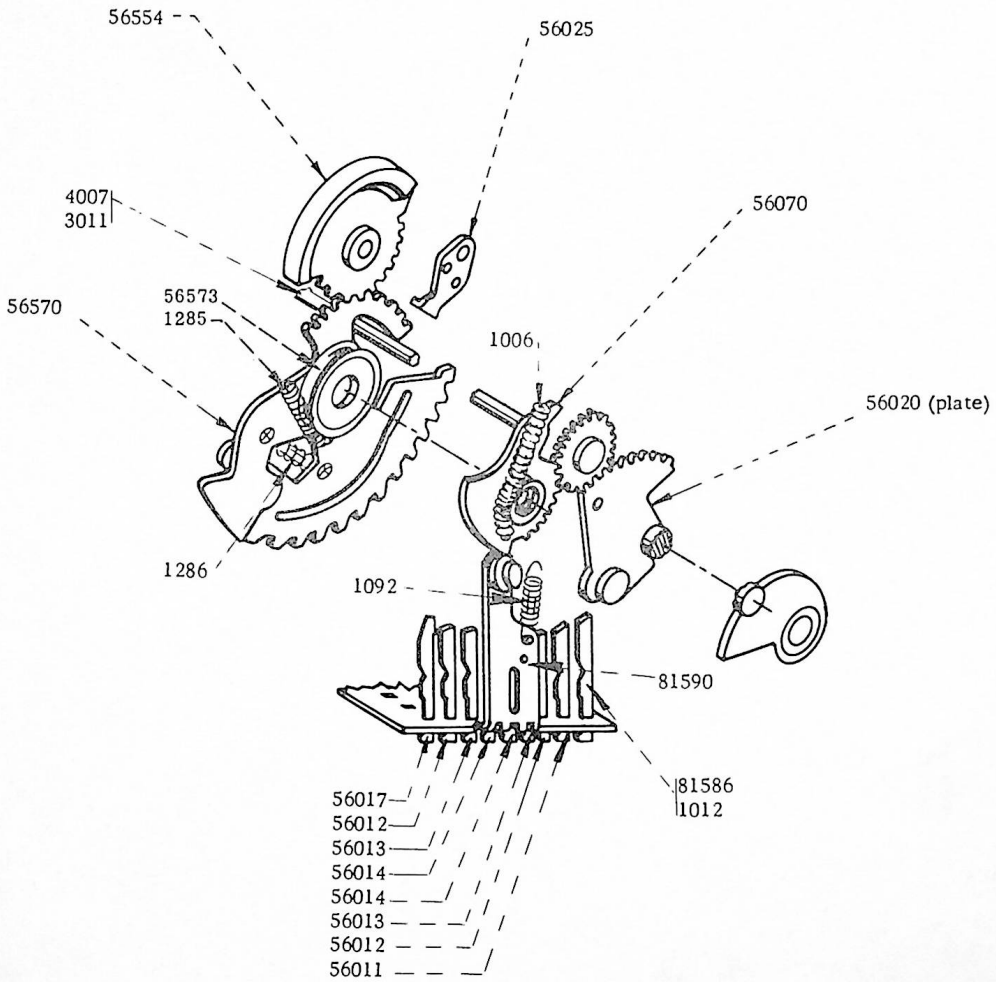


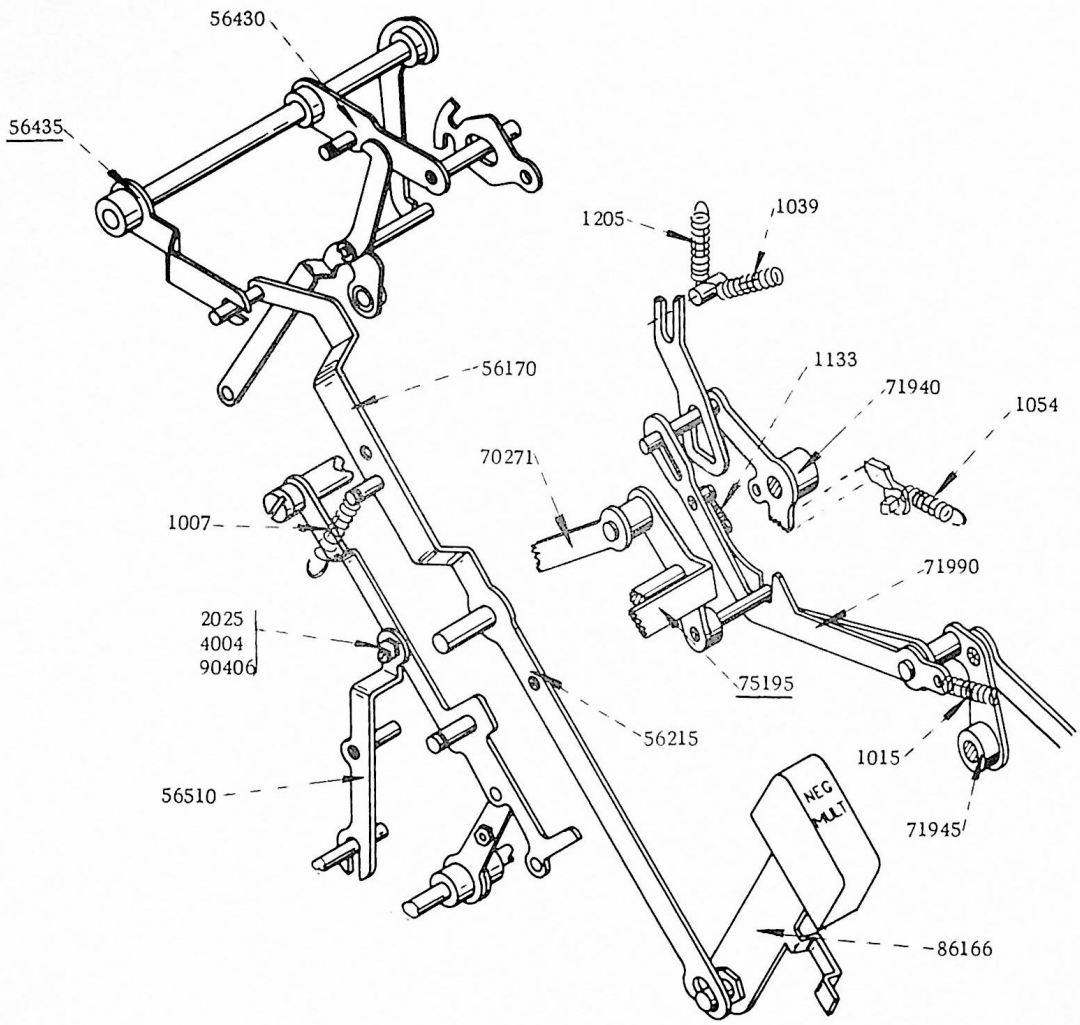

56395
1409
26116
56470
1014
26145
2025
6600
4004
56015
26070
56502
56485
1010
26025
4062
4519
1034
1284


70285
2386
4409
4013
4527
70290
70235
1054
56210
70210
MULT CLEAR
86169
30370 (frame)

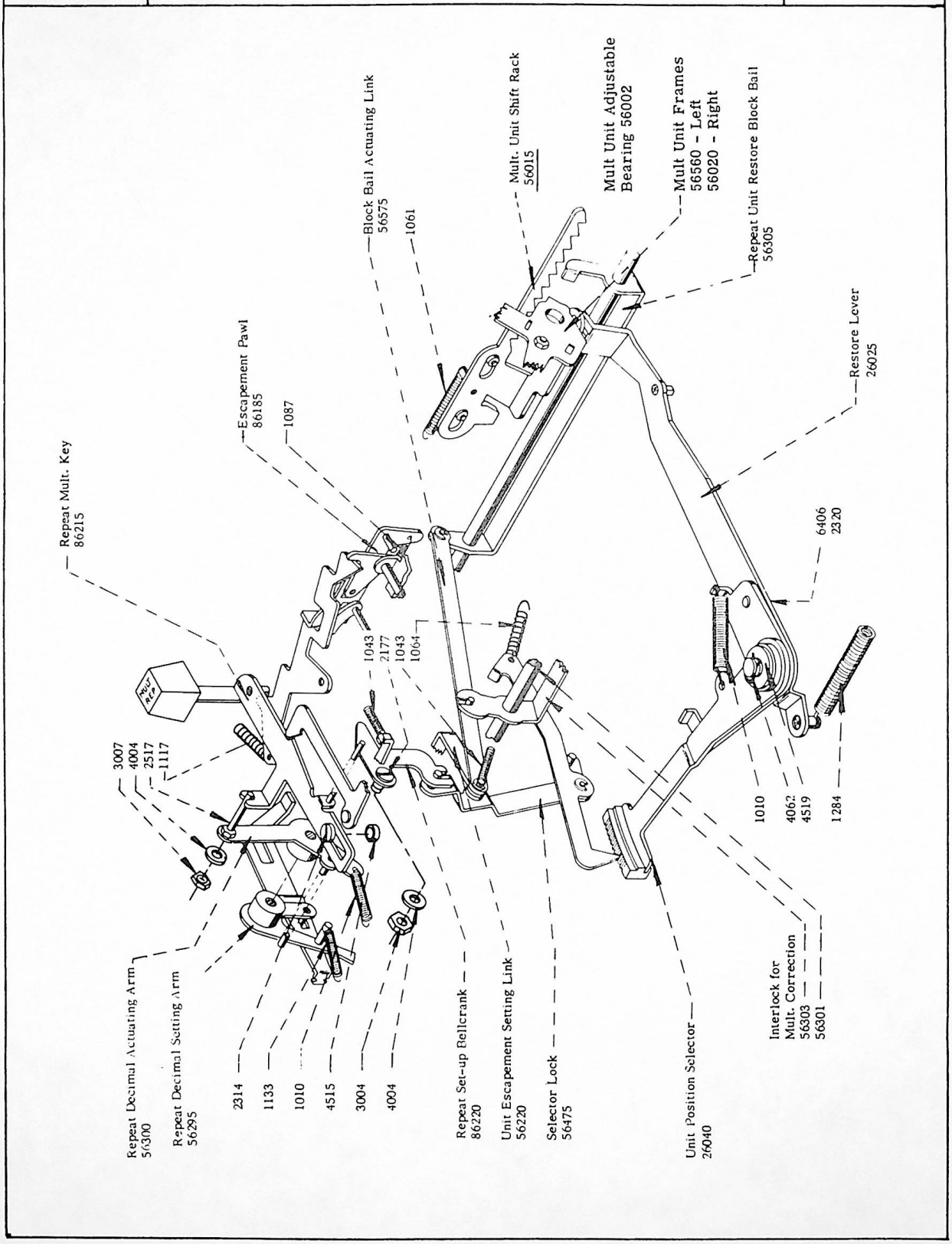
3 - 21 - 66	Destroy Page 34 , No Rev. , Insert This Page	Revision 1

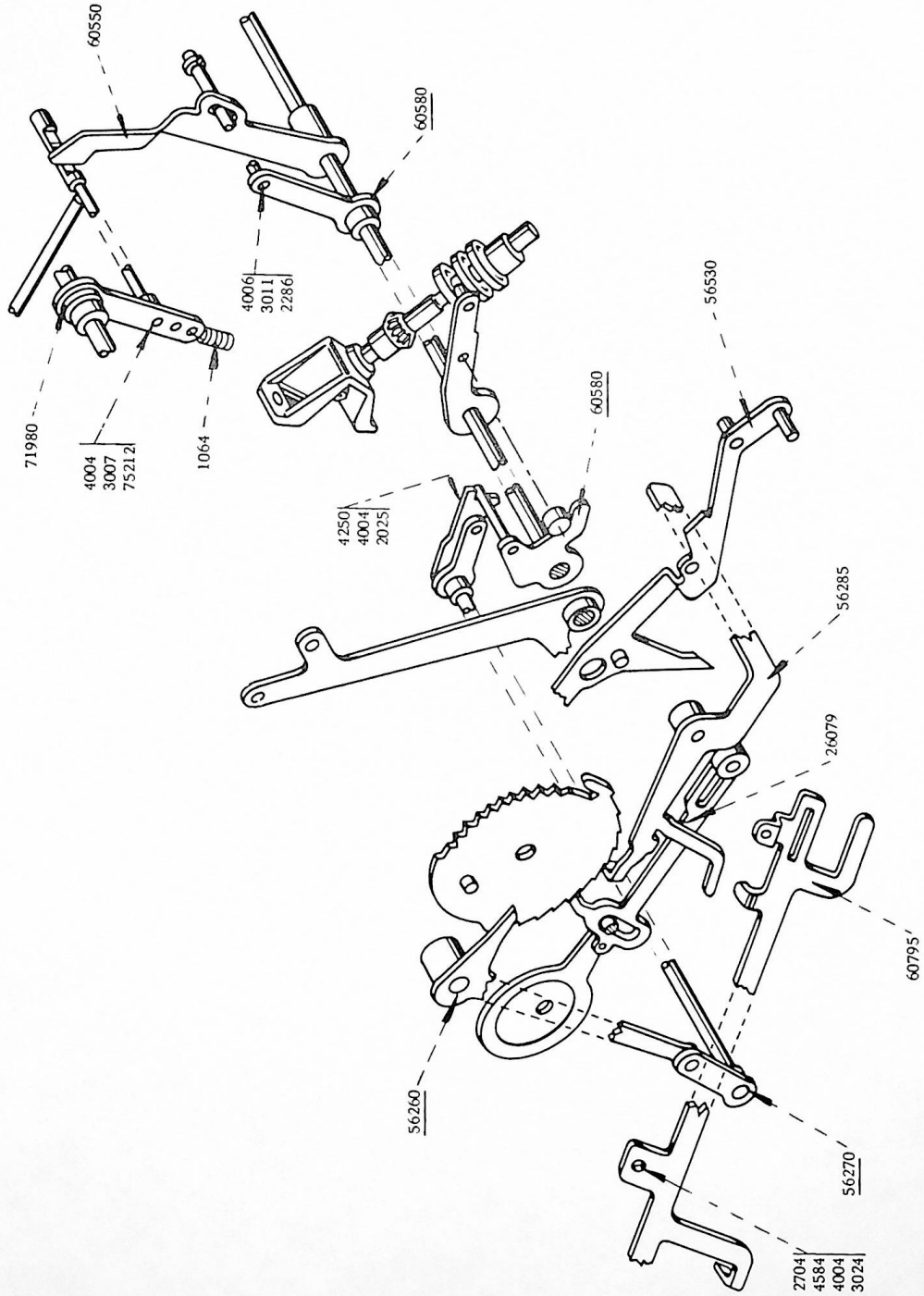
Mult Unit Frames
Right - 56020
Left - 56560



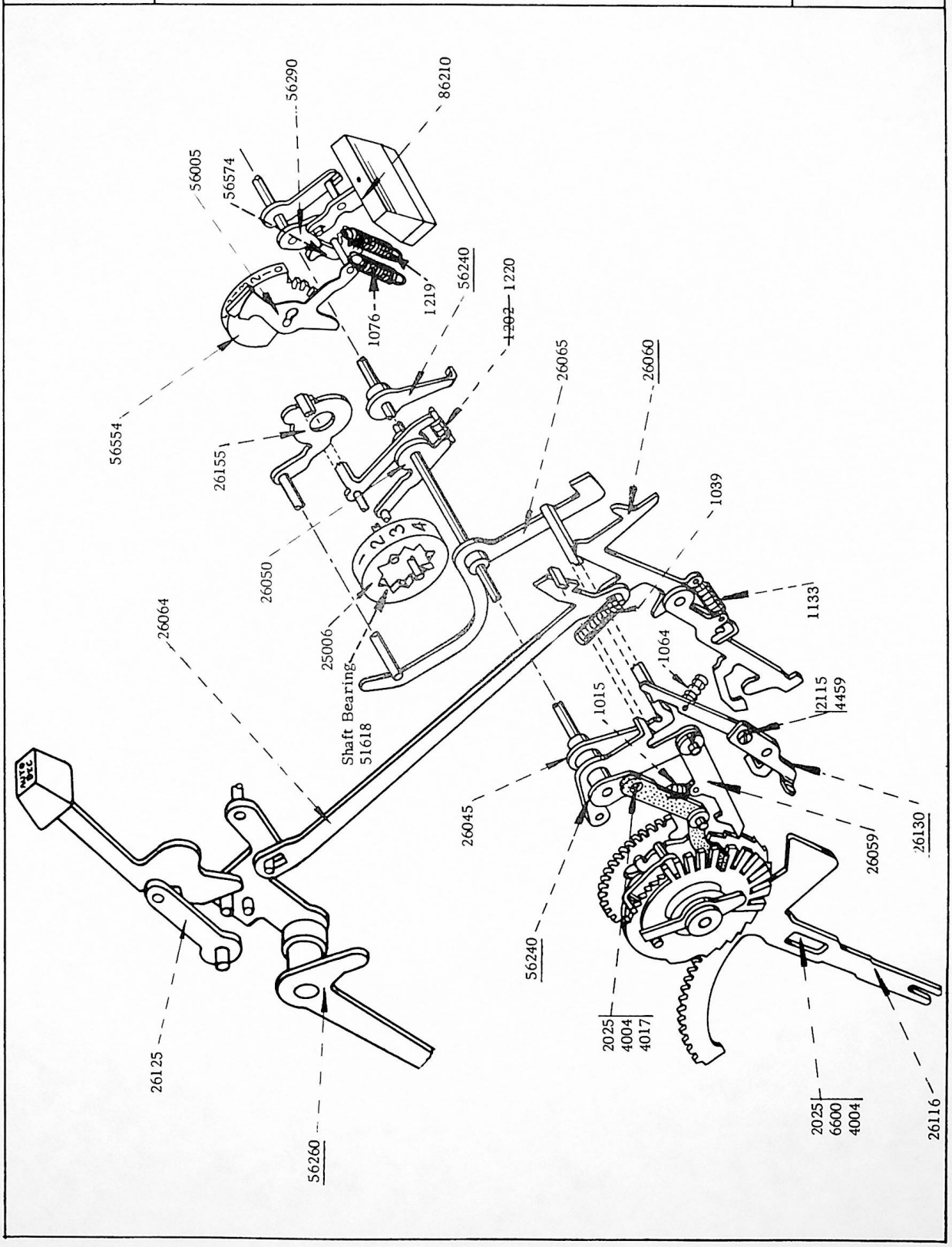

56430
56435
1205
1039
56170
1133
71940
1054
70271
1007
71990
2025
4004
90406
75195
56215
1015
56510
71945
NEG MLT
86166

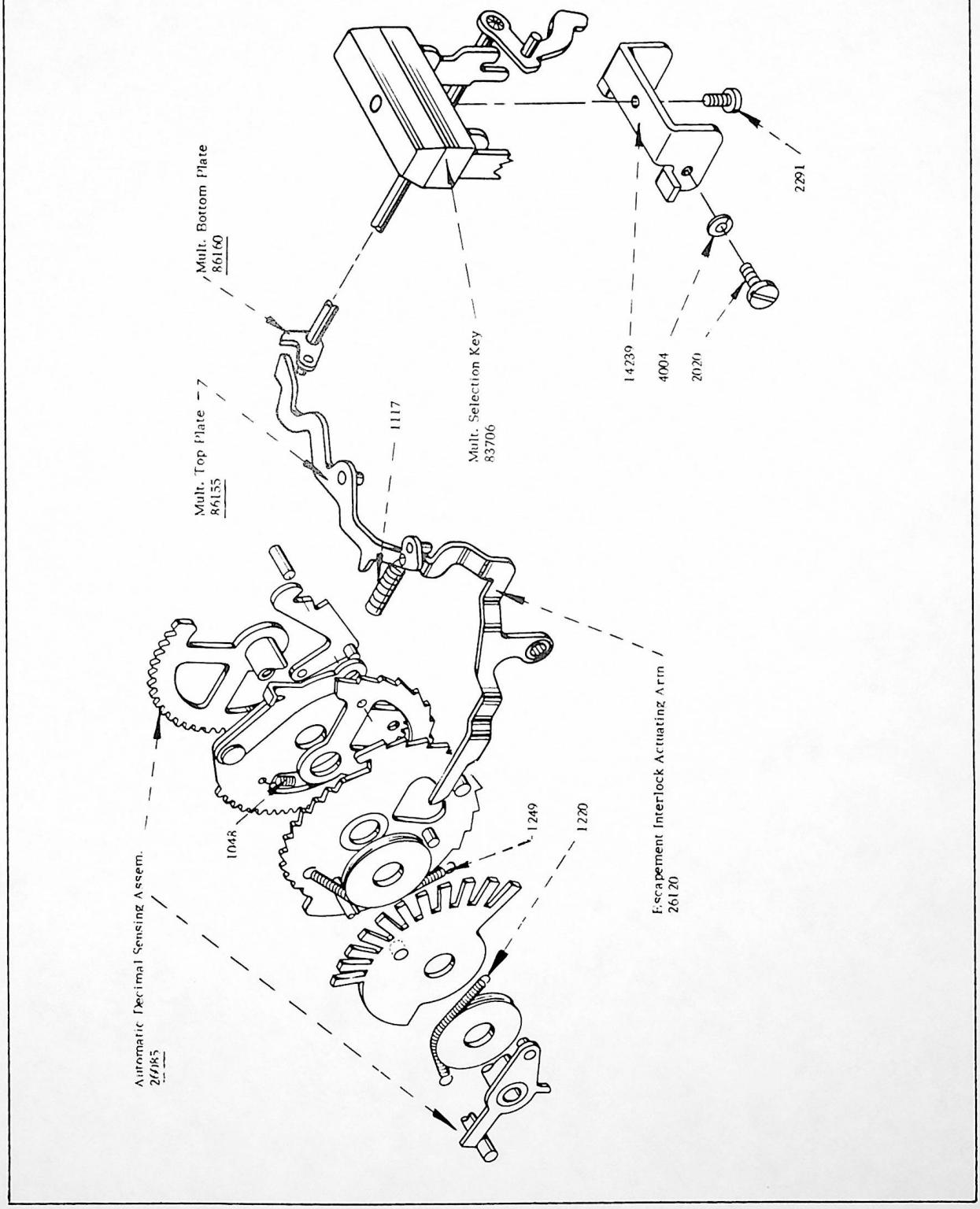
3 - 21 - 66	Destroy Page 36 , No Rev. , Insert This Page	Revision 1

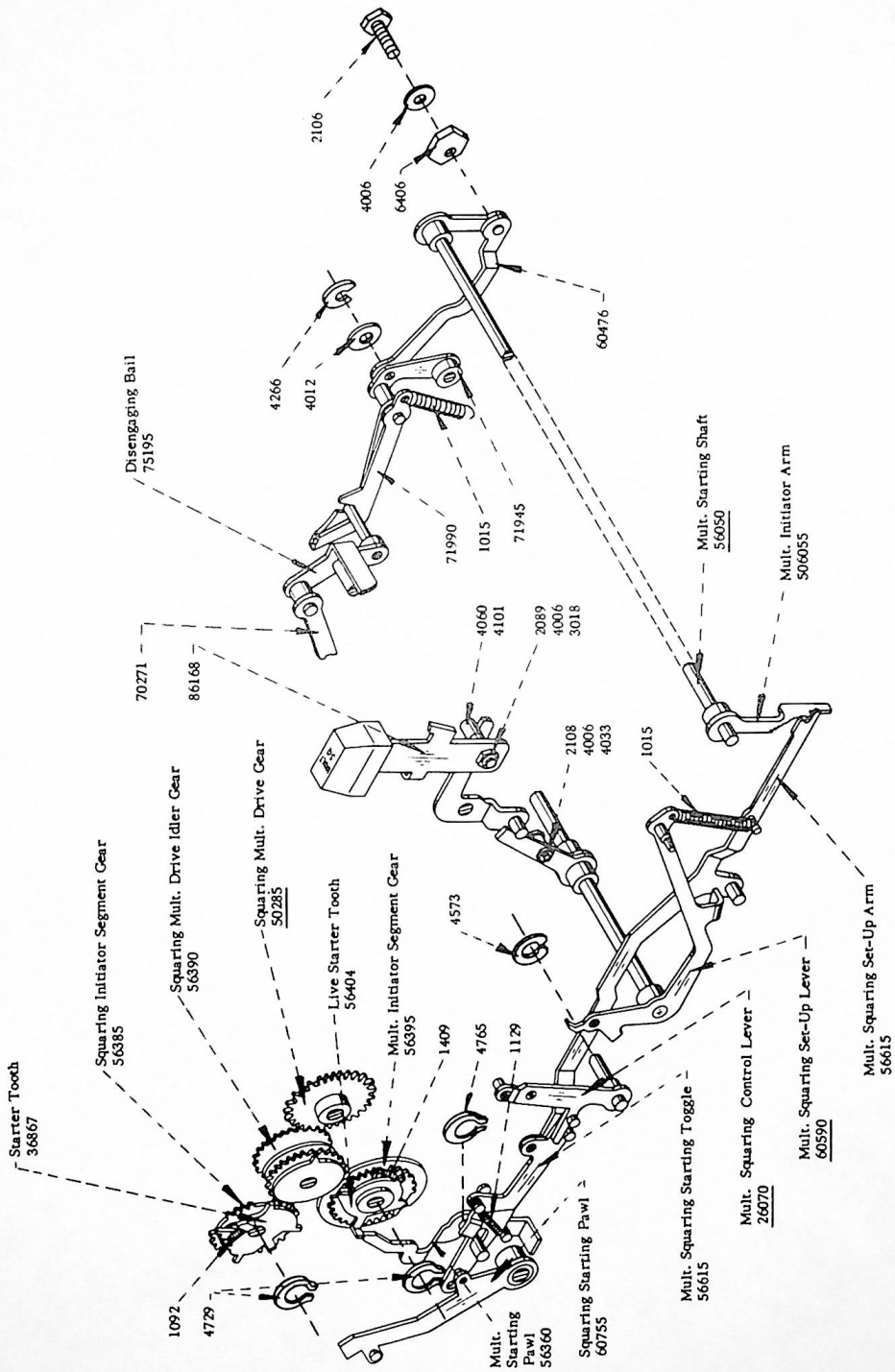


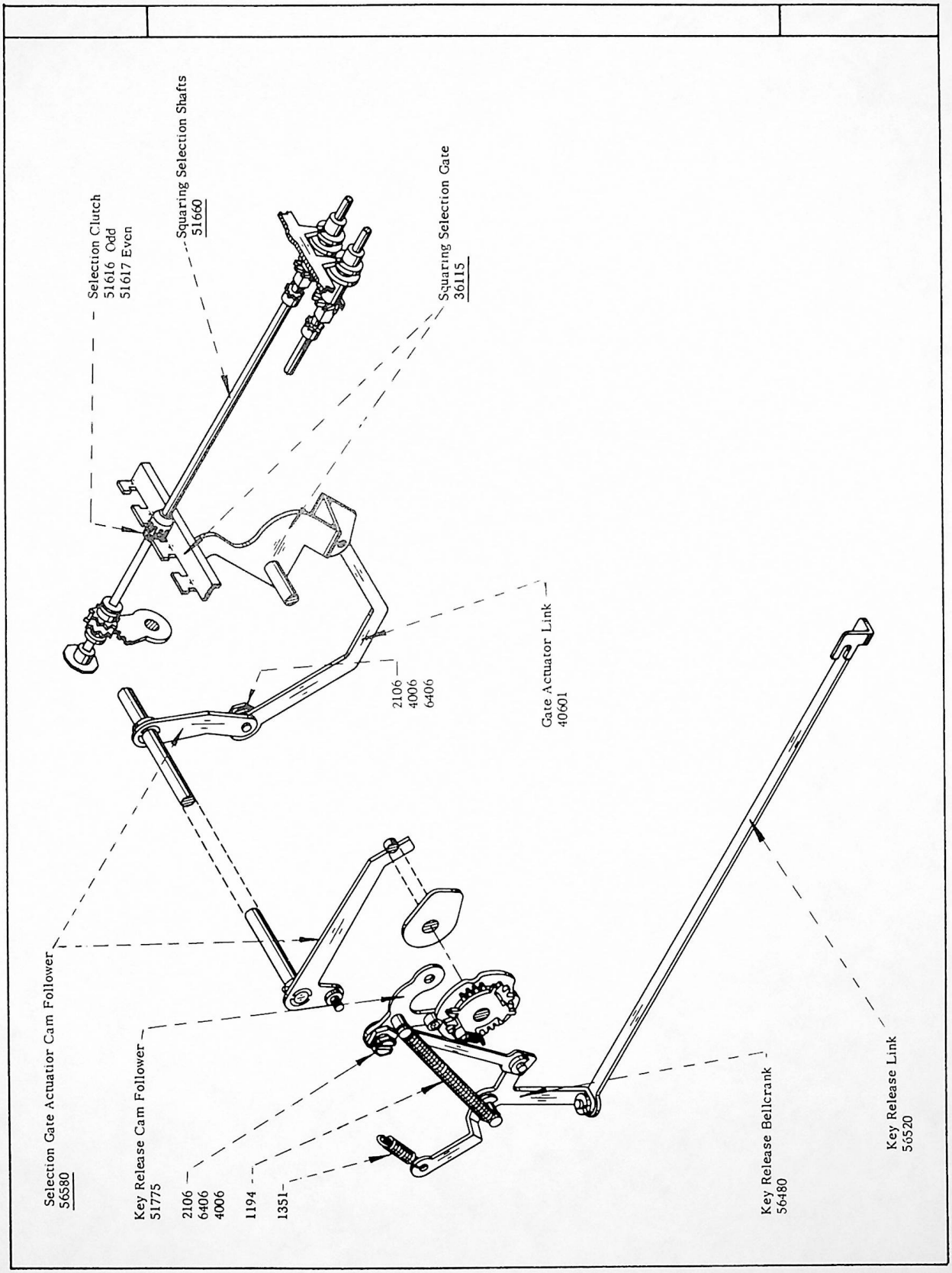

60550
60580
4006
3011
2286
71980
4004
3007
75212
1064
60580
56530
4250
4004
2025
56285
26079
60795
56260
56270
2704
4584
4004
3024

7 - 24 - 64	Destroy Page 38, No Rev. , Insert This Page	Revision 1

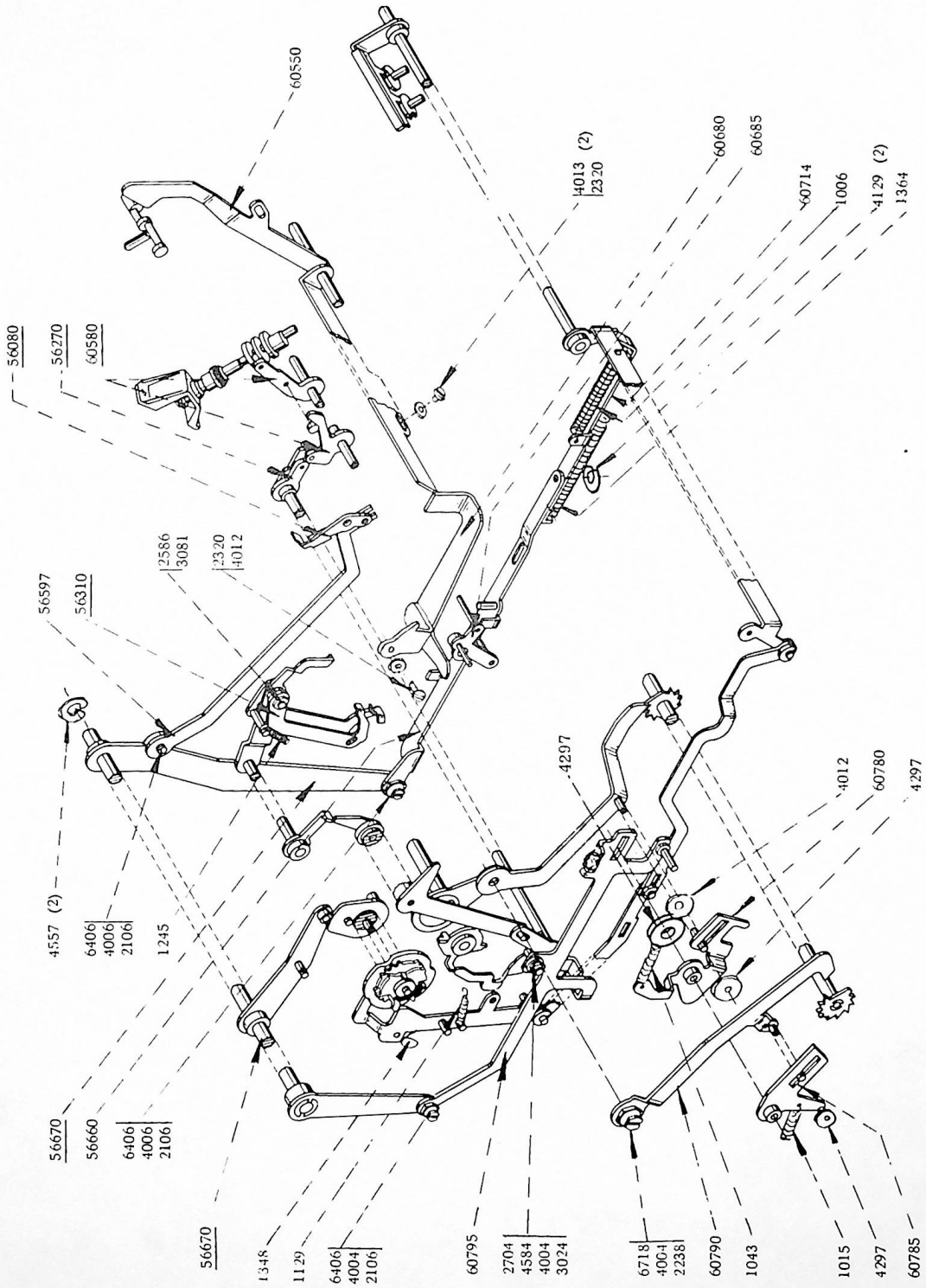



Mult. Bottom Plate
86160
Mult. Top Plate -7
86155
1117
Mult. Selection Key
83706
14239
4004
2020
2291
Automatic Decimal Sensing Assem.
26185
1048
1249
1220
Escapement Interlock Actuating Arm
26120

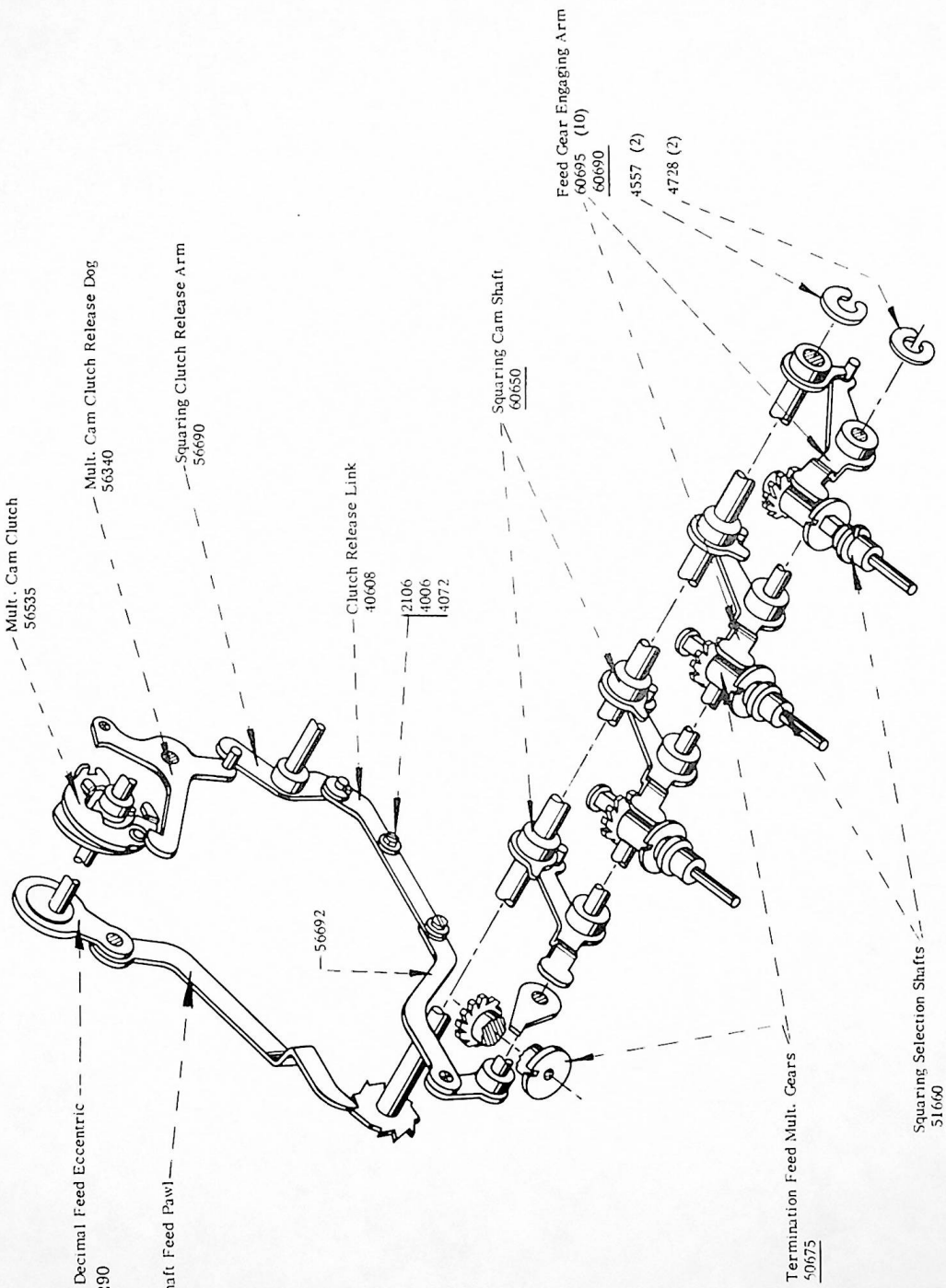

2106
4006
6406
60476
4266
4012
Disengaging Bail
75195
71990
1015
71945
Mult. Starting Shaft
56050
Mult. Initiator Arm
506055
70271
86168
4060
4101
2089
4006
3018
2108
4006
4033
1015
Squaring Initiator Segment Gear
56385
Squaring Mult. Drive Idler Gear
56390
Squaring Mult. Drive Gear
50285
Live Starter Tooth
56404
Mult. Initiator Segment Gear
56395
4573
1409
4765
1129
Starter Tooth
36867
Mult. Squaring Set-Up Lever
60590
Mult. Squaring Control Lever
26070
Mult. Squaring Starting Toggle
56615
Mult. Squaring Set-Up Arm
56615
1092
4729
Mult. Starting Pawl
56360
Squaring Starting Pawl
60755

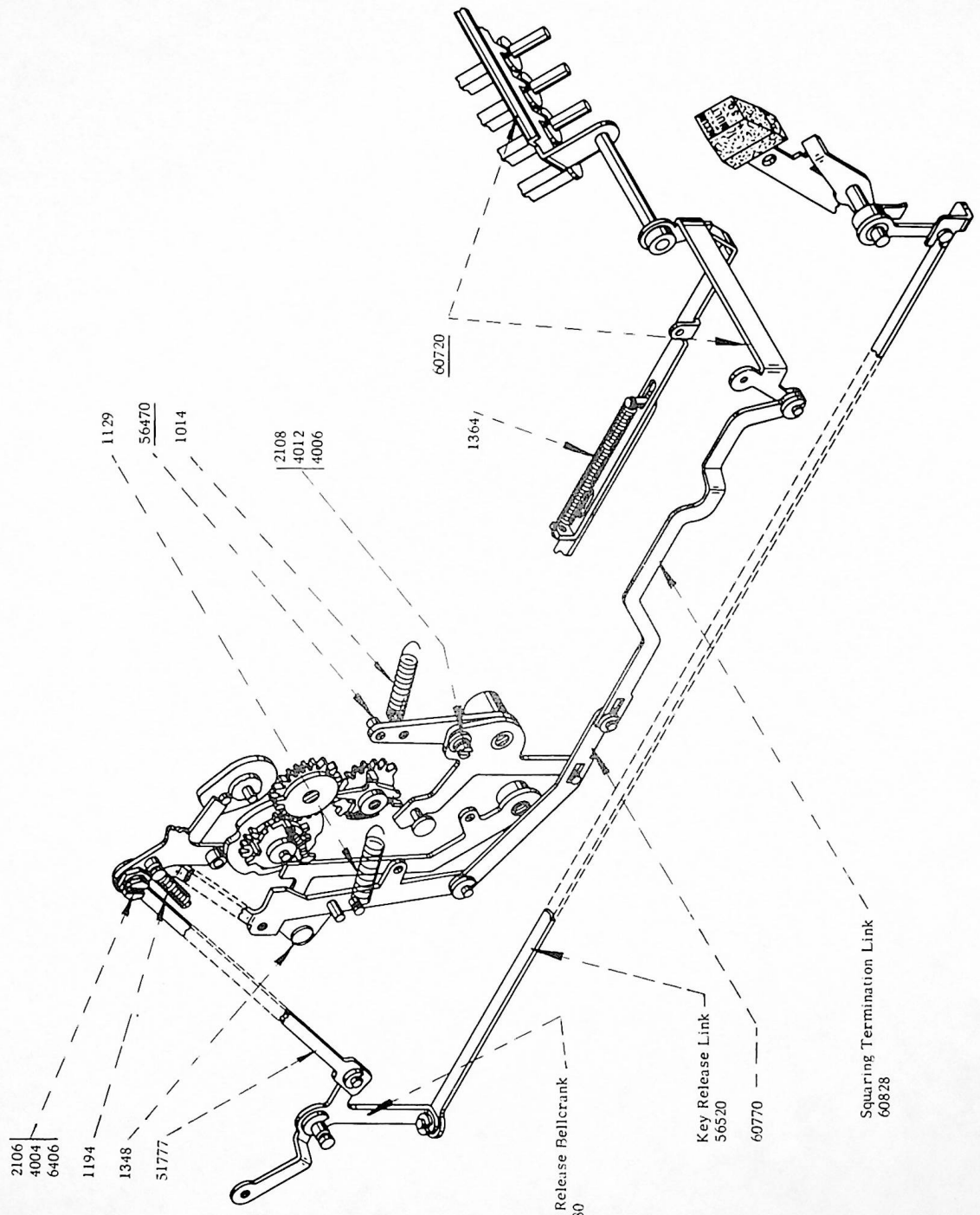

Selection Clutch
51616 Odd
51617 Even
Squaring Selection Shafts
51660
Squaring Selection Gate
36115
2106
4006
6406
Gate Actuator Link
40601
Selection Gate Actuator Cam Follower
56580
Key Release Cam Follower
51775
2106
6406
4006
1194
1351
Key Release Bellcrank
56480
Key Release Link
56520

3 - 21 - 66	Destroy Page 42 , No Rev. , Insert This Page	Revision 1

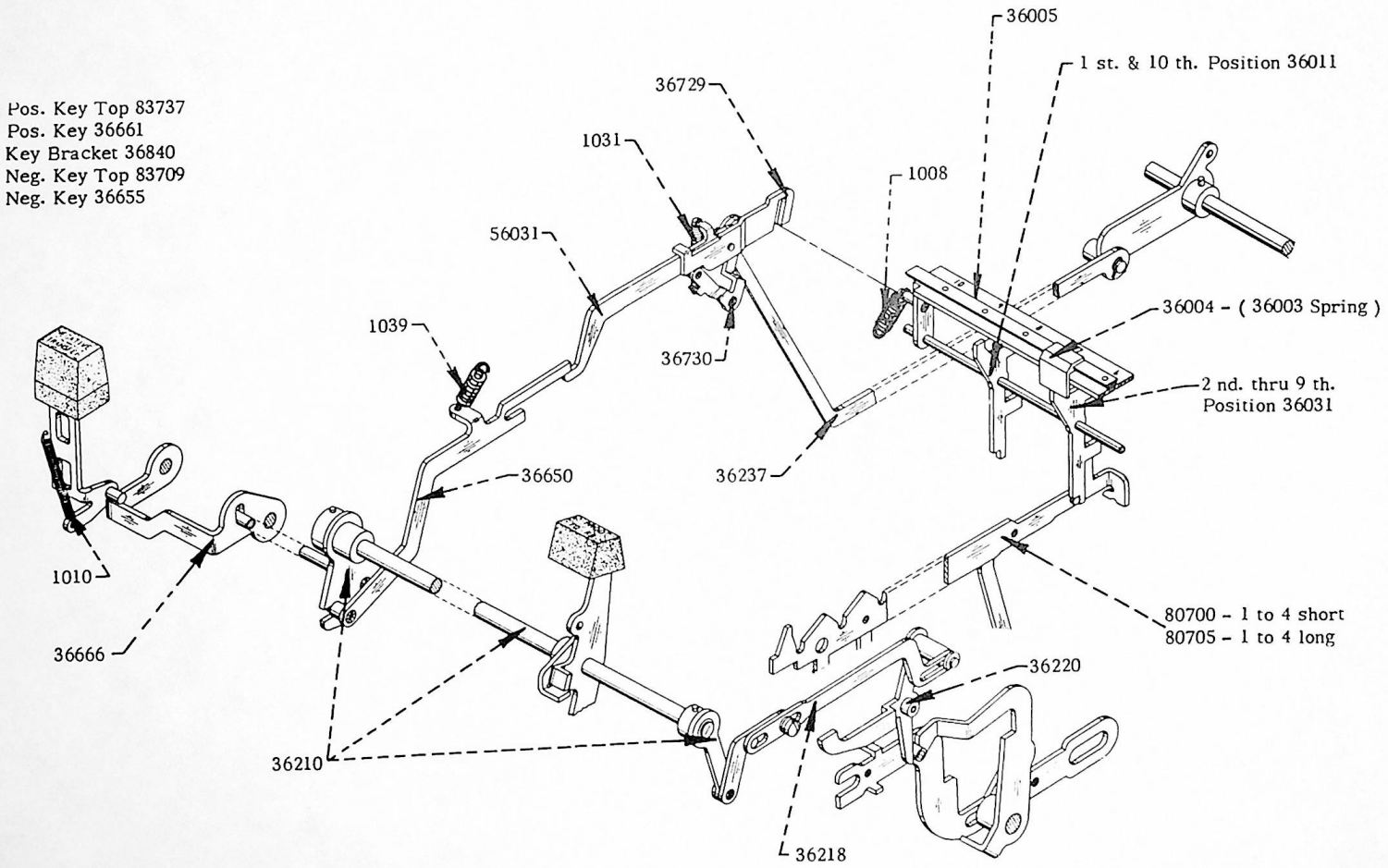


3 - 21 - 66	Destroy Page 43 , No Rev. , Insert This Page	Revision 1



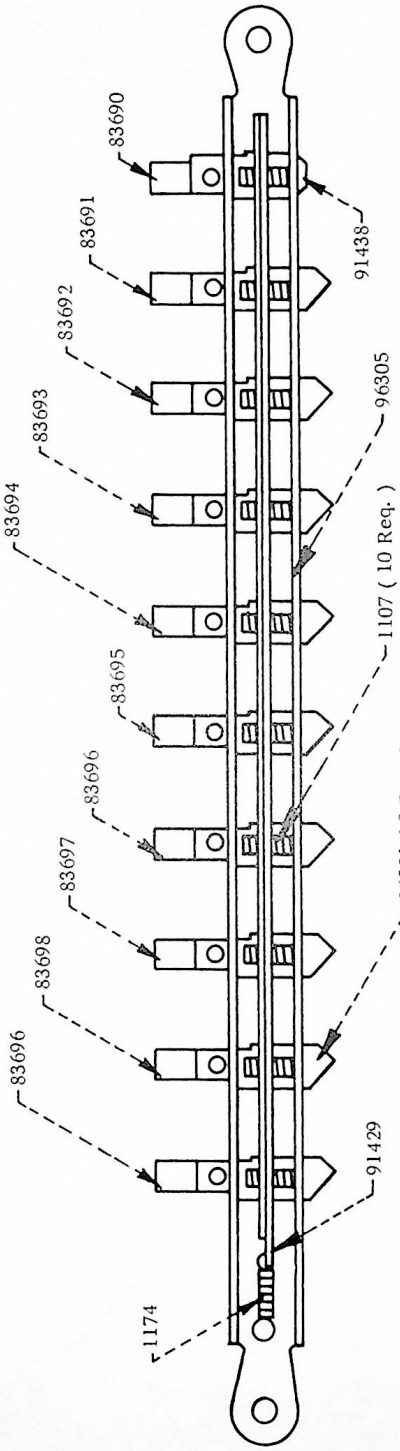

60720
1364
1129
56470
1014
2108
4012
4006
2106
4004
6406
1194
1348
51777
Key Release Bellcrank
56480
Key Release Link
56520
60770
Squaring Termination Link
60828

KEY BOARD TOP COVER 14265



COMPLETE KEY ASSEMBLY 36660
LEFT INSIDE AUX. FRAME 30375

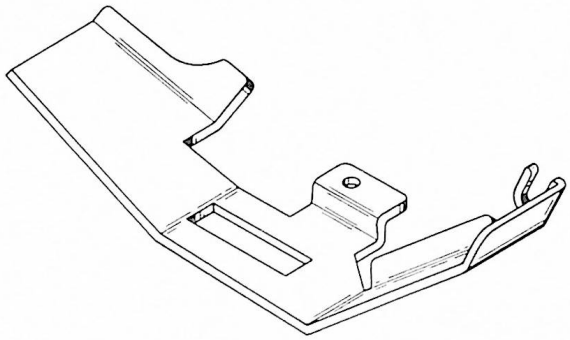
AUTO. DIV. STOP



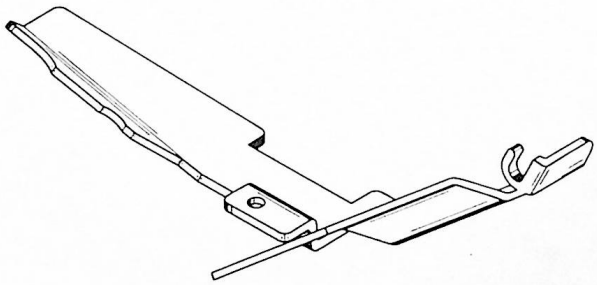
COMPLETE ASSEMBLY 96310

CARRIAGE COVER 96410

CARRIAGE FINGER GUARDS



96408



96409

These parts should be installed in all machines.